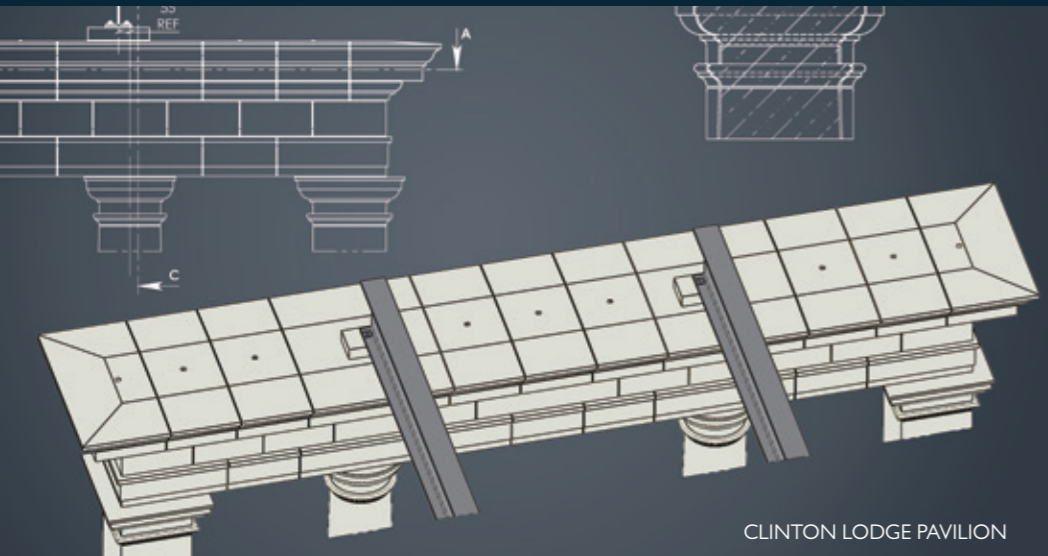




Introducing Port Lime & Port Regent...



Sourced from two of Europe's finest historic quarries, these natural stones bring a timeless elegance to any style of architecture from a stunning interior to a magnificent façade.



CLINTON LODGE PAVILION



PORT LIME



PORT LIME BALUSTER



PORT REGENT (POLISHED)

Aesthetically pleasing yet affordable. Available as finished masonry or six-side sawn stone for the masonry trade. Comparable in cost to reconstituted stone but superior in every other way.



cyma

cyma reversa

ovolo

## Two fine, natural limestones

...to rival Portland and Bath Stone



Originally quarried by the Romans, Port Lime and Port Regent were used across their Empire to construct impressive temples, public buildings and villas. This tradition continued during the Austro-Hungarian Empire almost 2,000 years later. Today these two distinctive natural stones are solely supplied to the UK market by Lambs.



The majority of London's historic public buildings were built using either Portland Stone or Bath Stone, quarried in Dorset and Somerset, both have been used across the British Isles since Roman times.

These are freestones, meaning they are sufficiently fine-grained, soft and uniform to be cut in any direction and chiselled into elegant window tracery and imposing national monuments. What makes them exceptional is that they are also sufficiently hard-wearing to be used in buildings on the scale of Bath's Royal Crescent and Circus, St Paul's Cathedral and the United Nations Headquarters in New York.

Sharing these properties, Port Lime and Port Regent are cost-effective alternatives to Bath Stone and Portland Stone respectively – with no compromise on quality.

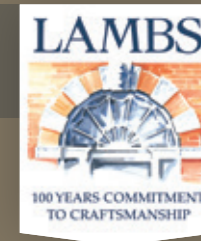


This warm off-white Port Regent limestone, with subtle veins and a hint of grey, has an exceptionally fine grain that can be polished to a high sheen and can hold a sharp edge with ease to create any architectural embellishment. Left lightly polished it displays a silky texture which is most suitable for some projects. The stone can be supplied in sawn, honed or polished finishes.

This cream coloured oolitic Limestone is a sedimentary rock formed from ooids, tiny shell deposits. The slightly textured surface of Port Lime limestone contains oolitic tiny shell deposits and a matrix of minerals such as calcite, aragonite and calcium carbonate as well as marine organisms. In its sawn finish it is pleasantly textured to the touch. The stone is available in sawn, polished, dressed and split finishes.

Versatile, durable & affordable

...dressed and crafted with precision & passion



### SOLIDITY OR FLAIR

Both Port Lime and Port Regent are fully tested and CE certified stones with exceptional frost resistance and properties that guarantee the longevity of these natural materials.

### EXCEPTIONAL SIZE

Found in geological beds heights of between 6 and 9 metres, makes it possible to quarry large blocks of both these limestones that have a consistent colour and texture, and that are suitable to form masonry with rising courses of up to 1.6m in finished goods.

### FOR PROJECTS OF ANY SIZE

Port Lime and Port Regent are available for use in projects of any size, from a single lintel that needs replacing on a terraced house, through to the masonry for grand contemporary or commercial building project.



### BY SPECIALISTS IN STONE

We offer consultancy on all aspects of stonework projects and can assist you in selecting the most suitable stone. As part of our service we can conduct site visits, generate project drawings and create samples specific to your project.

Both limestones can be considered as masonry, cladding and for the production of architectural elements, including window cills, ashlar, archways, plinths, cornices, intricate carvings and fireplaces.

Large bed heights enable clients to order substantial architectural elements with considerable costs savings over Bath and Portland Stone, and on occasion our material can be more cost effective than reconstituted materials.

A catalogue of standard architectural items is also available on our website ([www.lambsnaturalstone.com](http://www.lambsnaturalstone.com)) under the Port Lime tab. These items can be employed by clients to cost effectively introduce stone detailing into their projects.

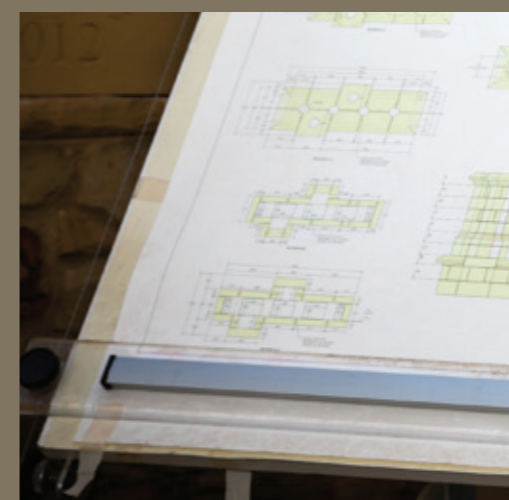
Port Regent is also suitable for paving and flooring, and has been used recently to replace Portland Stone in Kensington Palace Gardens.

### JUST HOW YOU WANT IT

Our craftsmen will replicate your design in stone, finishing it to your exact specification.

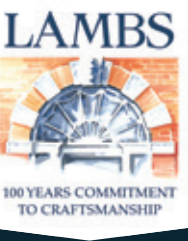
Lambs supply Port Lime or Port Regent Limestones in a range of standard items. Please see our standard items booklet or bespoke finished masonry, steps and paving as finished goods at exceptionally competitive prices.

If required, architects and clients can nominate their own stone masons to work these fine stones. We offer masonry trade 6-side sawn stone at competitive prices making our limestones the natural choice.



Exceptional cills and affordable prices...

Delivered with care and installed with success



Our unique patented cill guard system ensure that our cills arrive and remain in perfect condition throughout delivery and installation.



Available in the following stock sizes...

Special sizes available to order.

REF	L (mm)	W (mm)	H (mm)	Guide Weight Kg/Lm
WC 210/108	Varies Max 2500	210	108	45
WC 210/140		210	140	59
WC 152/108		152	108	32
WC 152/140		152	140	42

Our unique protection system can be removed in sections as the construction process develops and the cill only needs to be exposed once the scaffold is removed.



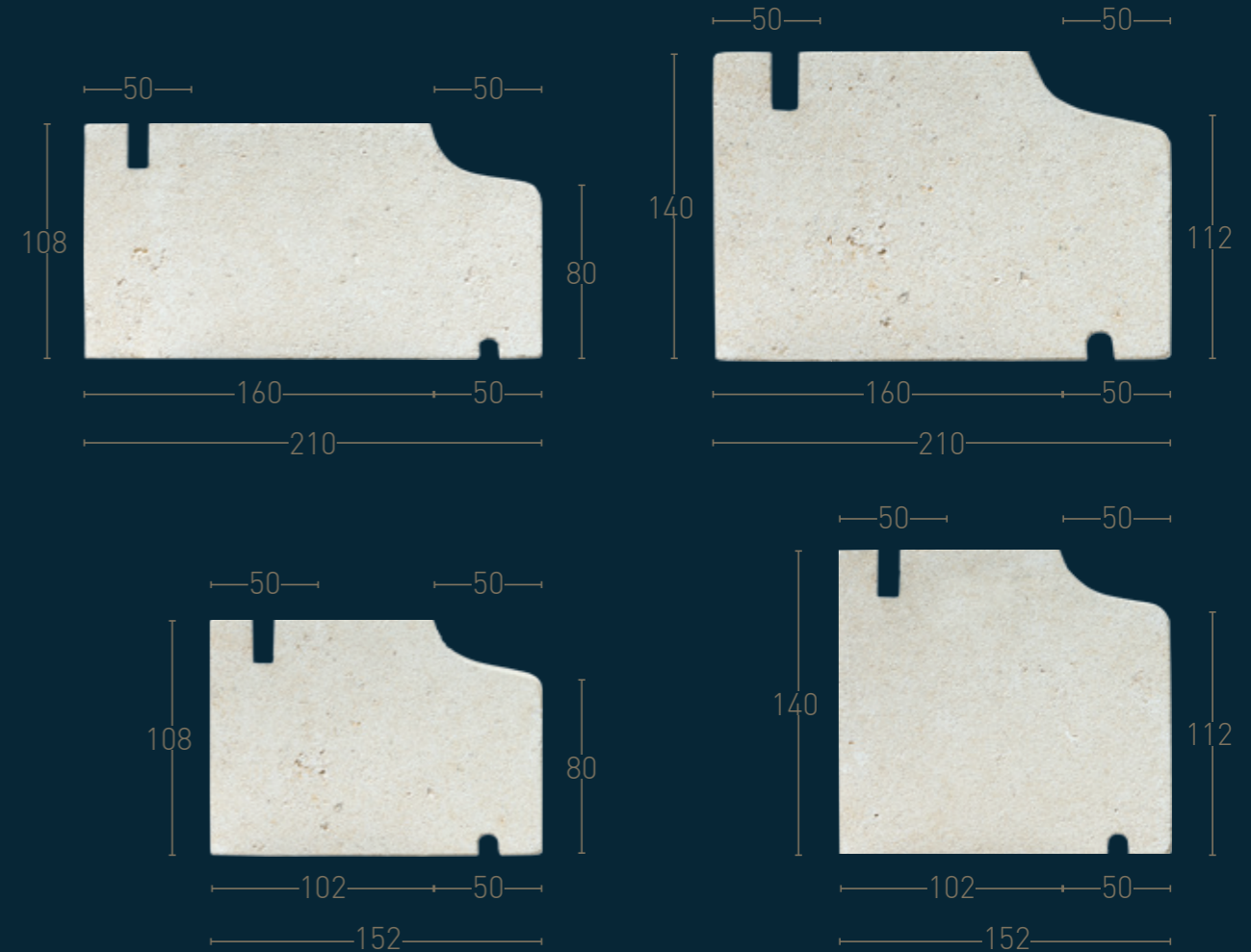
Cillguard cross section



Cill with Cillguard and lifting straps

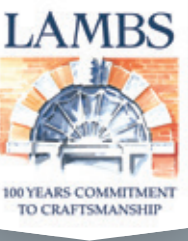


Lambs Port Lime and Port Regent cills are delivered in high grade polystyrene on pallets or crates. With over 100 years experience Lambs understand the challenges of handling heavy objects on-site. In response to the demands of the modern construction industry we have developed a **stone lift system** that allow heavy cills to become light and easy to handle, even in lengths of 2m. Once items are in-place the stone lift system can be easily removed after construction. Patent applied for.



From a respected English supplier

...with a 110-year heritage



Lambs offer an unrivalled selection of natural British and European stone.

We are able to advise clients on the best approach in respect of stone supply whatever their project may be from a small restoration contract through to the creation of a large country house or contemporary commercial building.

Lambs have supplied the British and international building industry with the highest quality building materials for five generations.

William Tribe Lamb founded the business over 110 years ago and to this day members of the Lamb family continue to preserve the standards of service and the quality of materials supplied to our clients.



Whatever your need Lambs Port Regent & Port Lime stones can be considered a material solution.

## Port Lime technical specifications

Port Lime is a suitable substitute for Bath Stone.

Port Lime

CHARACTERISTICS	TEST METHOD	DECLARED VALUES
COLOUR		Light Straw
PETROLOGY	BS EN 12407:2007 BS EN 12670:2004	Oolitic Limestone
VISUAL APPEARANCE	Visual	Compact—Porous Fossils
TACTILE TEST	Visual	Coarse abrasive Raw Fine abrasive surface processed
WATER ABSORPTION AT ATMOSPHERIC PRESSURE	BS EN 13755:2002 BS EN 1097 / 2002/A1:2006	Mean: 11.141%
WATER ABSORPTION BY CAPILLARITY ACTION	BS EN 1925:2001 BS EN 1097 / 2002/A1:2006	Mean: 11.350%
DENSITY	BS EN 1936:2001	Mean: 1,894 KG/m <sup>3</sup>
POROSITY AT NORMAL PRESSURE	BS EN 1936:2001	Mean: 21.10%
UNIAXIAL COMPRESSIVE BREAKING STRENGTH AFTER 25 FREEZE-THAW CYCLES	BS EN 12371: 2001 BS EN 1926:2007 BS EN 12091:1999 BS 1367/1:2007	Mean: 11.46 MPa; N/mm <sup>2</sup>
SENSITIVITY COEFFICIENT TO FROST	BS EN 12371:2001 BS EN 1926:2007	Mean: 19.46% Damage unlikely
FROZEN COEFFICIENT	BS EN 12371:2001 BS EN 1926:2007	Mean: 0.98% Damage unlikely
COMPRESSIVE STRENGTH DRY SAMPLE	BS EN 1926:2007 BS EN 12371: 2001 BS EN 12390—3:2009	Mean: 14.23 MPa; N/mm <sup>2</sup>
COMPRESSIVE STRENGTH WET SAMPLE	BS EN 1926:2007 BS EN 12371: 2001	Mean: 12.32 MPa; N/mm <sup>2</sup>
RESISTANCE TO FRAGMENTATION LOS ANGELES TEST	BS EN 1097-2:1998 BS AS 730/1989	Mean: 49.0%
HUMIDITY	BS AS 1913/1-82 BS 5264:1995 BS ISO 712/2010	Mean: 1.131%
UNIAXIAL TENSILE STRENGTH TEST UTS BRAZILIAN TEST	BS AS 6200/6-1991 BS EN 12372 AC:2002 BS EN 1607+AC:1999	Mean: 2.486 MPa; N/mm <sup>2</sup>
FLEXURAL ULTIMATE STRENGTH (BENDING)	BS EN 12372 AC:2002 BS EN 948:2002 BS EN 12390-6:2009	Mean: 2.003 MPa; N/mm <sup>2</sup>
ULTIMATE STRENGTH AS SLIP (SHEAR)	BS EN 14231:2003 BS AS 8942/2-82	Mean: 12.55 MPa; N/mm <sup>2</sup> 7.295 MPa; N/mm <sup>2</sup> 1.175 MPa; N/mm <sup>2</sup> 2.02 MPa; N/mm <sup>2</sup>
RESISTANCE TO WEAR (ABRASION)	BS EN 1097-1:1998 BS EN 14157: 2006	Mean: 21.6%
SUITABILITY	Very Good In Frosty Conditions and Resistant to Salt Air.	Ashlar, Cornice, Copings, Carving. Used on many of Europe's Public Buildings & Country Estates.
AVAILABILITY		Very Large Blocks & Bed Heights
DENOMINATION	First Used by The Romans	Austro Hungarian Limestone



This is a general sample and is indicative of the texture, colour and shape of our material. This product is made from natural material and therefore can vary. No warranty is given or implied that the goods will in all respects be equal to the sample.

## Port Regent technical specifications

Port Regent is a suitable substitute for Portland Stone.

Port Regent

CHARACTERISTICS	TEST METHOD	DECLARED VALUES
COLOUR		Light Straw
DENSITY	EN 1936 (1999)	Mean: 2375 kg/m <sup>3</sup> E+: x E-: x Standard Deviation: 50
POROSITY	EN 1936 (1999)	Mean: 8.4 V% E+: x E-: x Standard Deviation: 0.4
WATER ABSORPTION BY CAPILLARY ACTION	EN 1925 (1999)	Mean: 13.975 g/m <sup>2</sup> E+: x E-: x Standard Deviation: 1.374
WATER ABSORPTION AT ATMOSPHERIC PRESSURE	EN 1925 (1999)	Mean: 0.000 g/m <sup>2</sup> E+: x E-: x Standard Deviation: 0.000
COMPRESSIVE STRENGTH	EN 12372 (1999)	Mean: 17.5 MPa E+: x E-: 6.7 Standard Deviation: 2.4
SALT CRYSTALLISATION	EN 12370 (1999)	Mean: -1.1 m% E+: 0.0 E-: 0.0 Standard Deviation: 0.0
THERMAL SHOCKS-MASS	EN 14066 (2003)	Mean: 1.1 m% E+: x E-: 0.6 Standard Deviation: 0.3
THERMAL SHOCKS-E-MOD	EN 14066 (2003)	Mean: 0.1 % E+: x E-: 0.1 Standard Deviation: 3.4
FROST RESISTANCE-DIN	DIN 52 104 (1976)	Mean: 0.1 m % E+: x E-: x Standard Deviation: 0.0
FROST RESISTANCE (650MMHG) - NBN	NBN 27-009 (1983)	Resistant
FROST RESISTANCE (400MMHG) - NBN	NBN 27-009 (1983)	
FROST RESISTANCE-EN	EN 12371 (2001)	Nc= 240
SUITABILITY	Very Good In Frosty Conditions and resistant to Salt Air.	Ashlar, Cornice, Copings & Paving. Used on many of Europe's Public Buildings & Country Estates.
AVAILABILITY		Very Large Blocks & Bed Heights
DENOMINATION	First Used by The Romans	Austro Hungarian Limestone



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Technical details correct at time of going to print.

