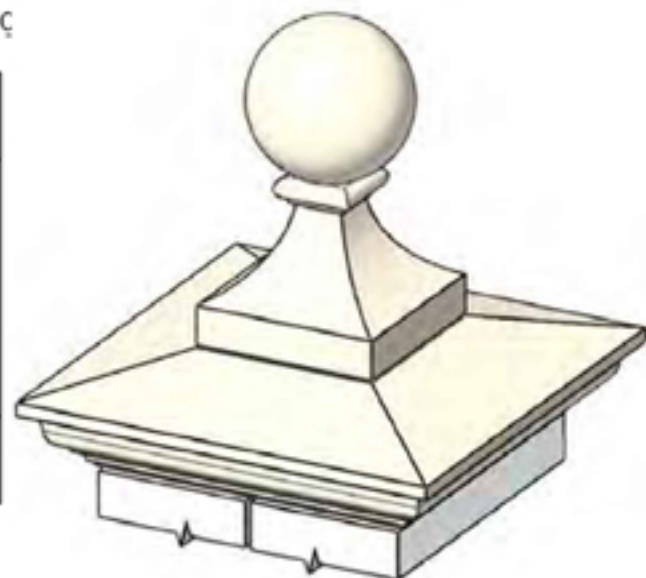
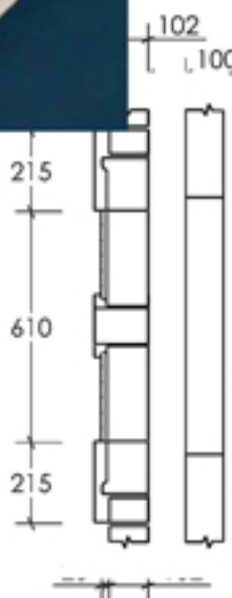
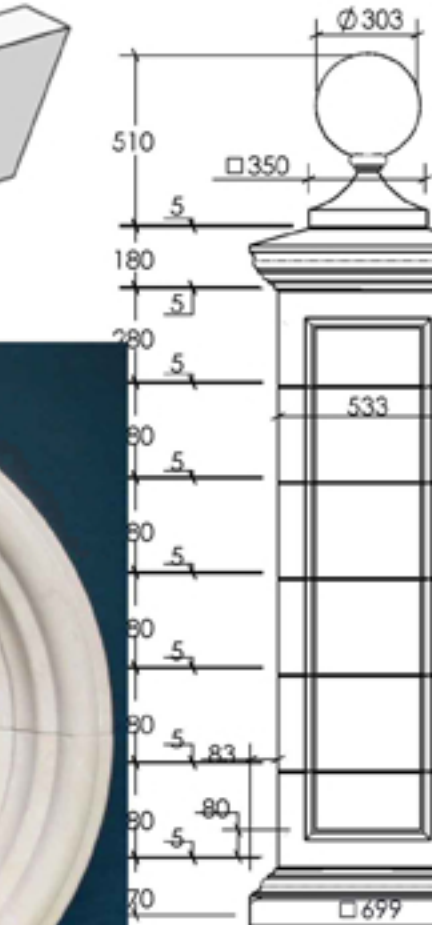
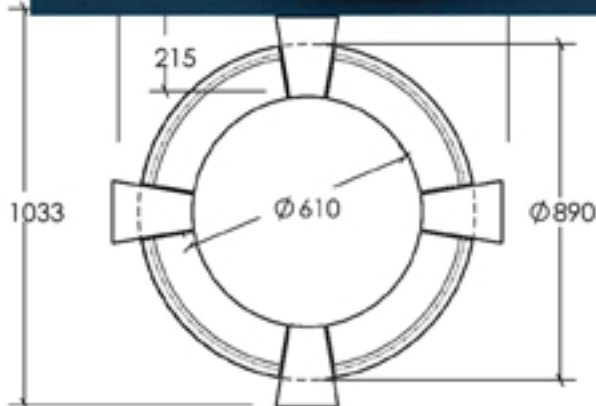
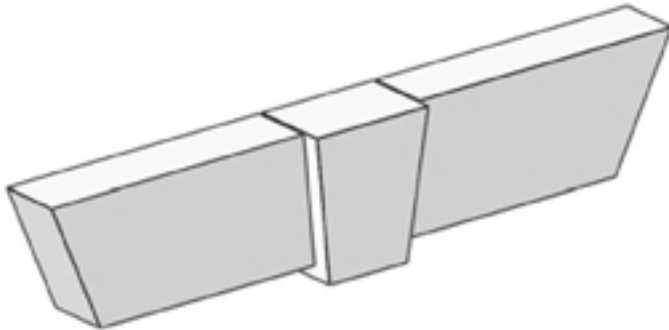


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Natural Stone Standard Products

V5

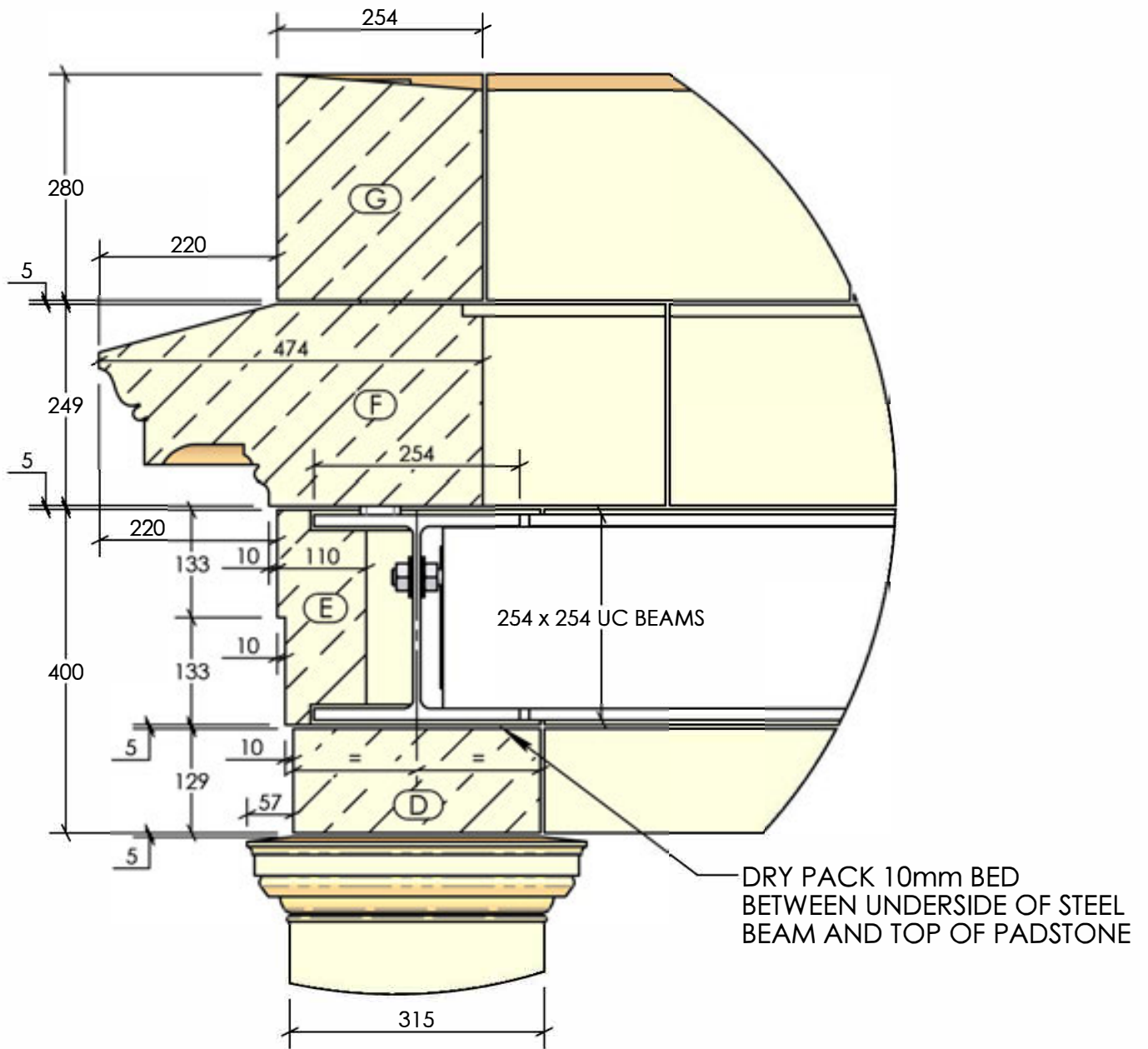


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LAMBS STANDARD CORNICE DETAIL

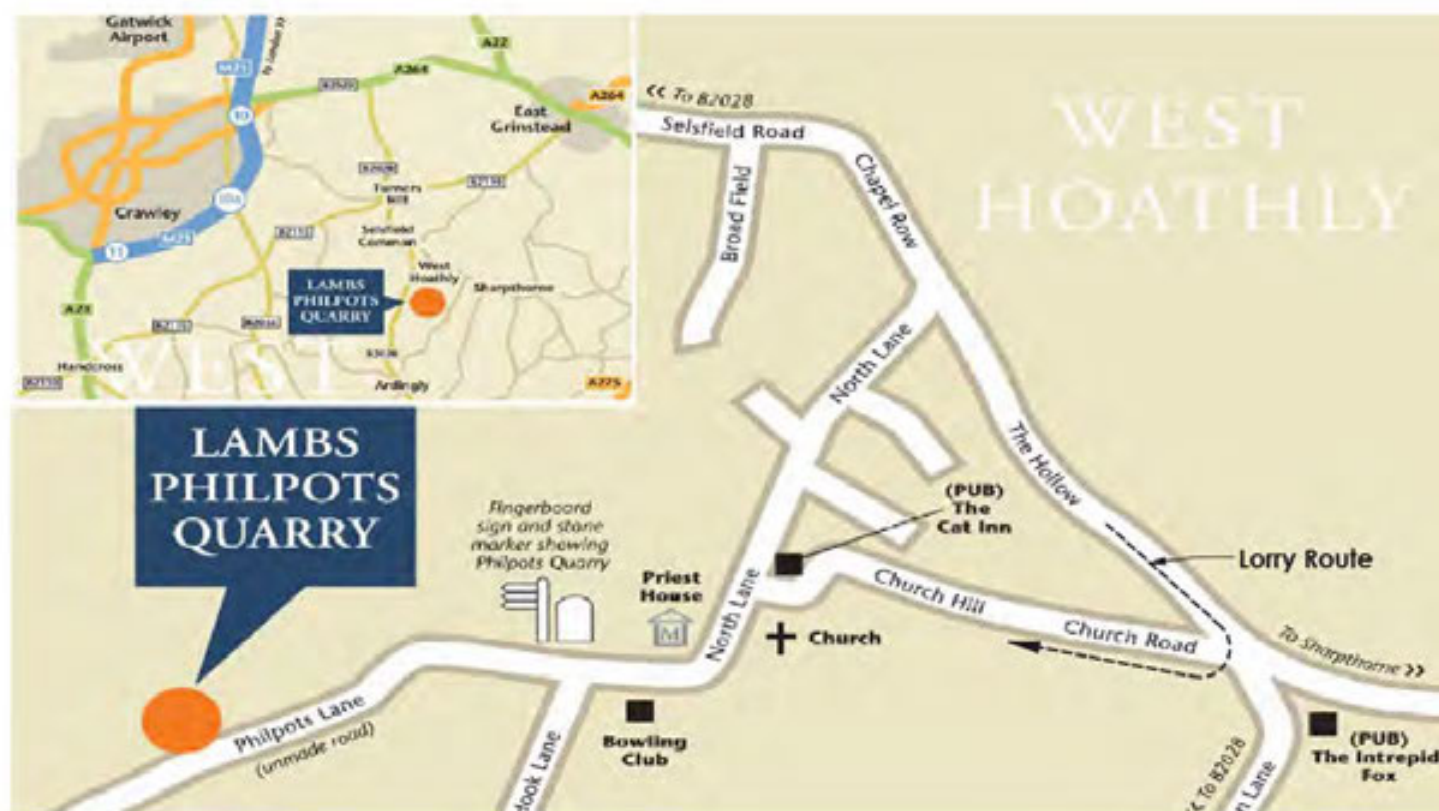
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Contents			
Window Heads	1	Rusticated 'L' Shaped Quoins	15
Window Heads	2	Moulded Pier	16
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Window Cills	4	Pier Caps	18
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String Courses	12	Glass Parapet Coping	26
Hood Mould & Gable Vent	13	Mullioned Window Surround	27
Rusticated Quoins	14	Mullioned Window Surround	28



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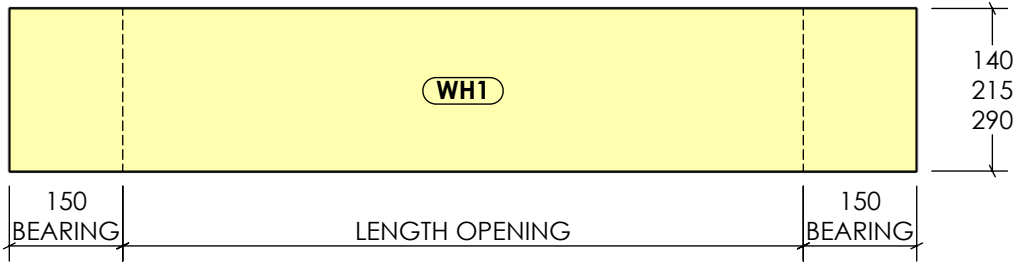


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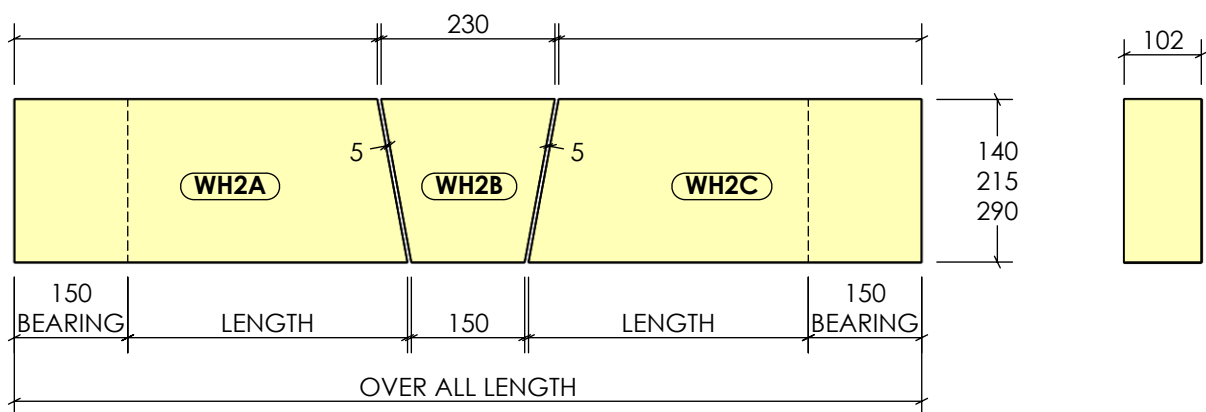
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WINDOW HEADS

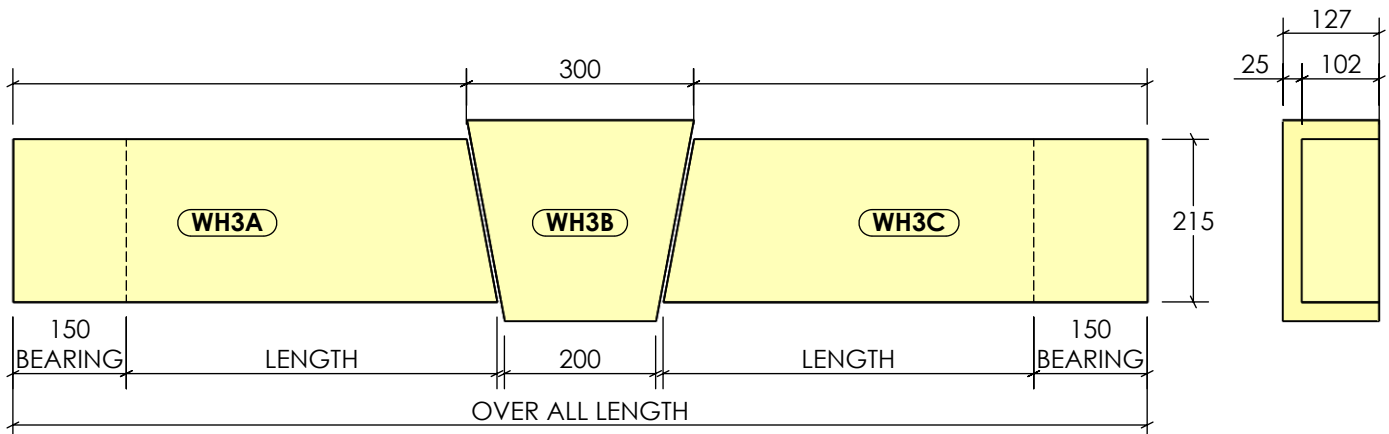
1



STONE No.	LENGTH	DEPTH	HEIGHT
WH1A	MAX 2000	102	140
WH1B	MAX 2000	102	215
WH1C	MAX 2000	102	290



STONE No.	LENGTH	DEPTH	HEIGHT
WH2A	MAX 1500	102	215 OR 290
WH2B	230	102	215 OR 290
WH2C	MAX 1500	102	215 OR 290



STONE No.	LENGTH	DEPTH	HEIGHT
WH3A	MAX 1500	102	215
WH3B	300	127	265
WH3C	MAX 1500	102	215

CERTAIN SPANS MAY NEED SUPPORT

ALL DIMENSIONS IN MM.

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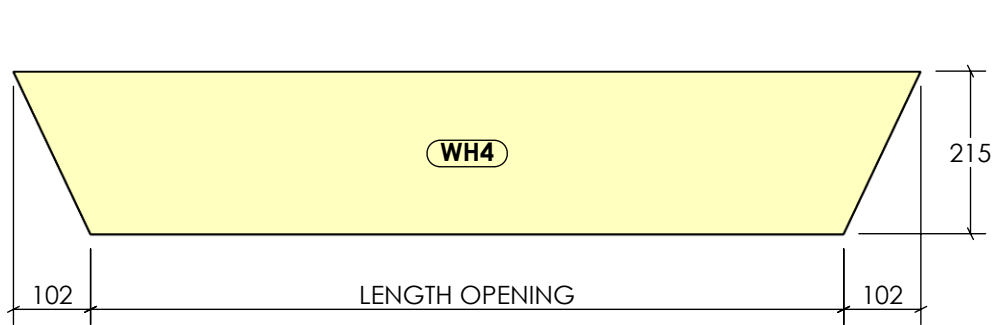


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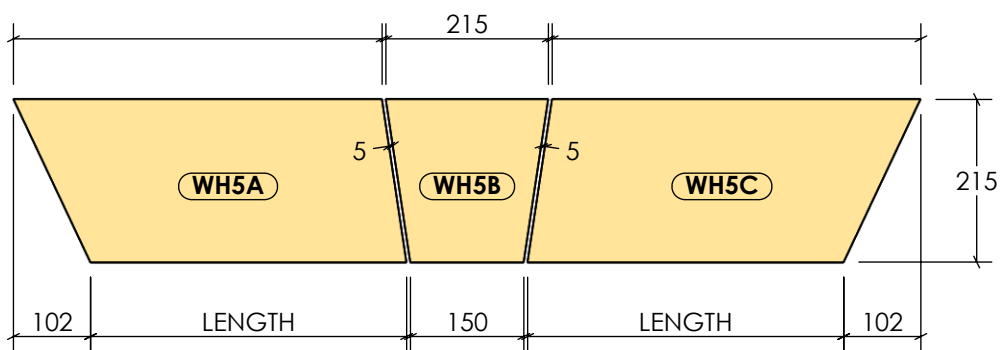
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WINDOW HEADS

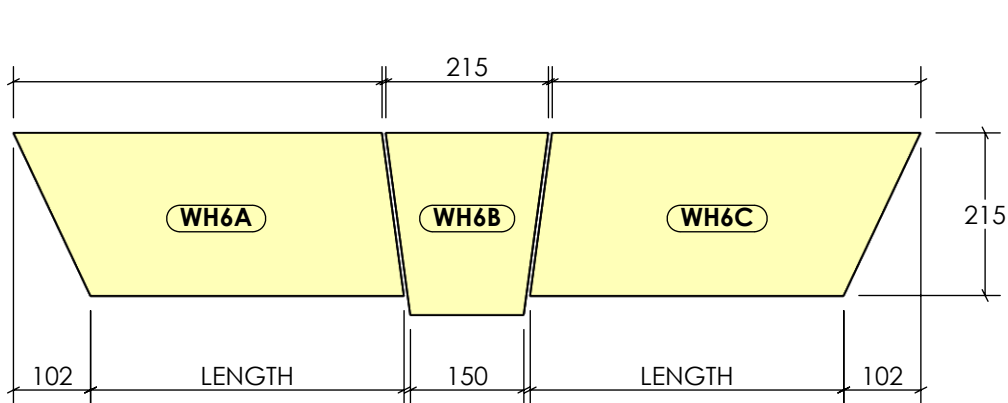
2



STONE No.	LENGTH	DEPTH	HEIGHT
WH4A	MAX 2000	102	215



STONE No.	LENGTH	DEPTH	HEIGHT
WH5A	MAX 2000	102	215
WH5B	215	102	215
WH5C	MAX 2000	102	215



STONE No.	LENGTH	DEPTH	HEIGHT
WH6A	MAX 2000	102	215
WH6B	215	127	240
WH6C	MAX 2000	102	215

CERTAIN SPANS MAY NEED SUPPORT

ALL DIMENSIONS IN MM.

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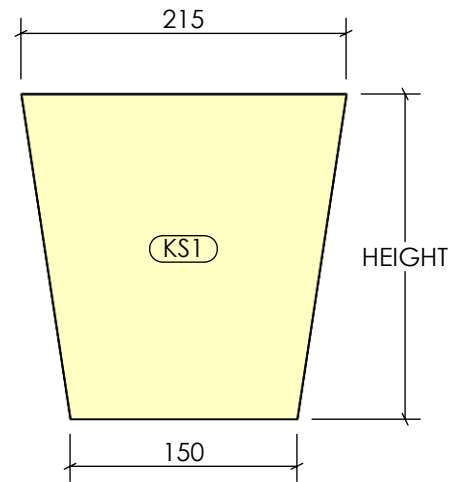
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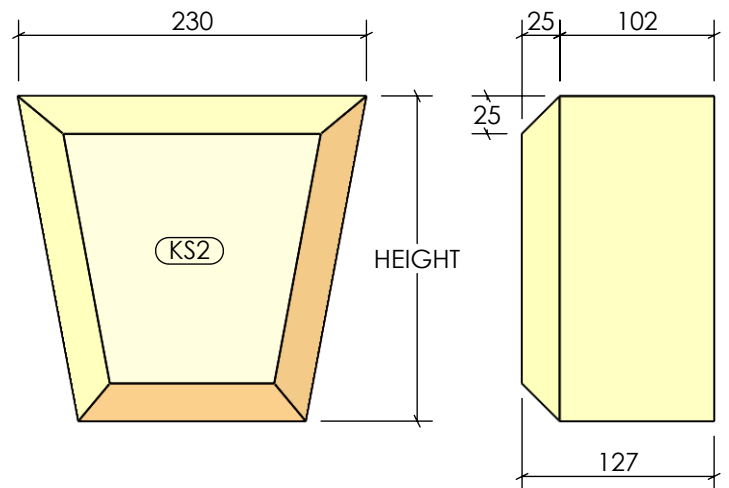
KEYSTONES AND CAPS

3

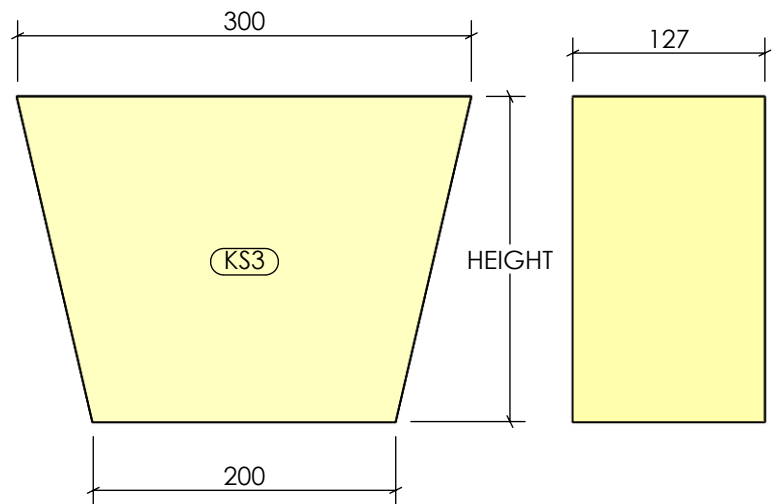
STONE No.	LENGTH	DEPTH	HEIGHT
KS1A	215	102	215
KS1B	215	125	215
KS1C	215	125	240
KS1D	215	125	265



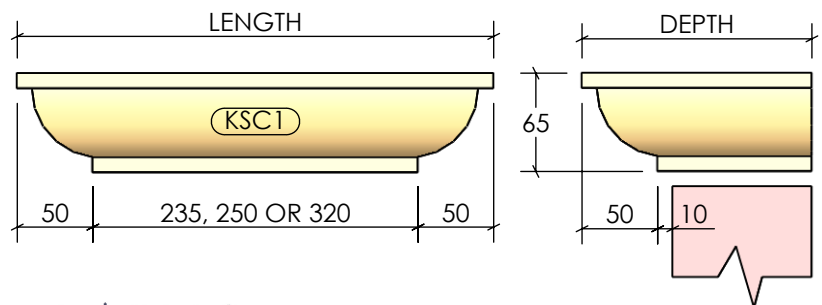
STONE No.	LENGTH	DEPTH	HEIGHT
KS2A	230	127	215
KS2B	230	127	240
KS2C	230	127	265
KS2D	230	127	315



STONE No.	LENGTH	DEPTH	HEIGHT
KS3A	300	127	215
KS3B	300	127	290
KS3C	300	127	365
KS3D	300	127	440

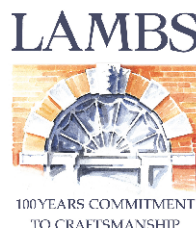


STONE No.	LENGTH	DEPTH	HEIGHT
KSC1A	335	162	65
KSC1B	350	162	65
KSC1C	420	187	65



ALL DIMENSIONS IN MM.

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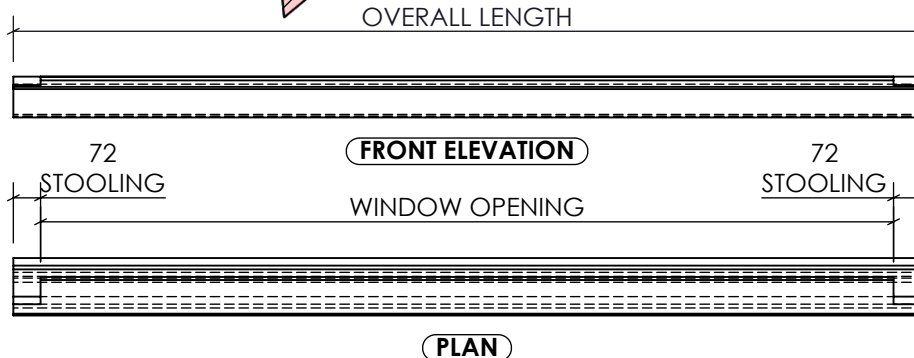
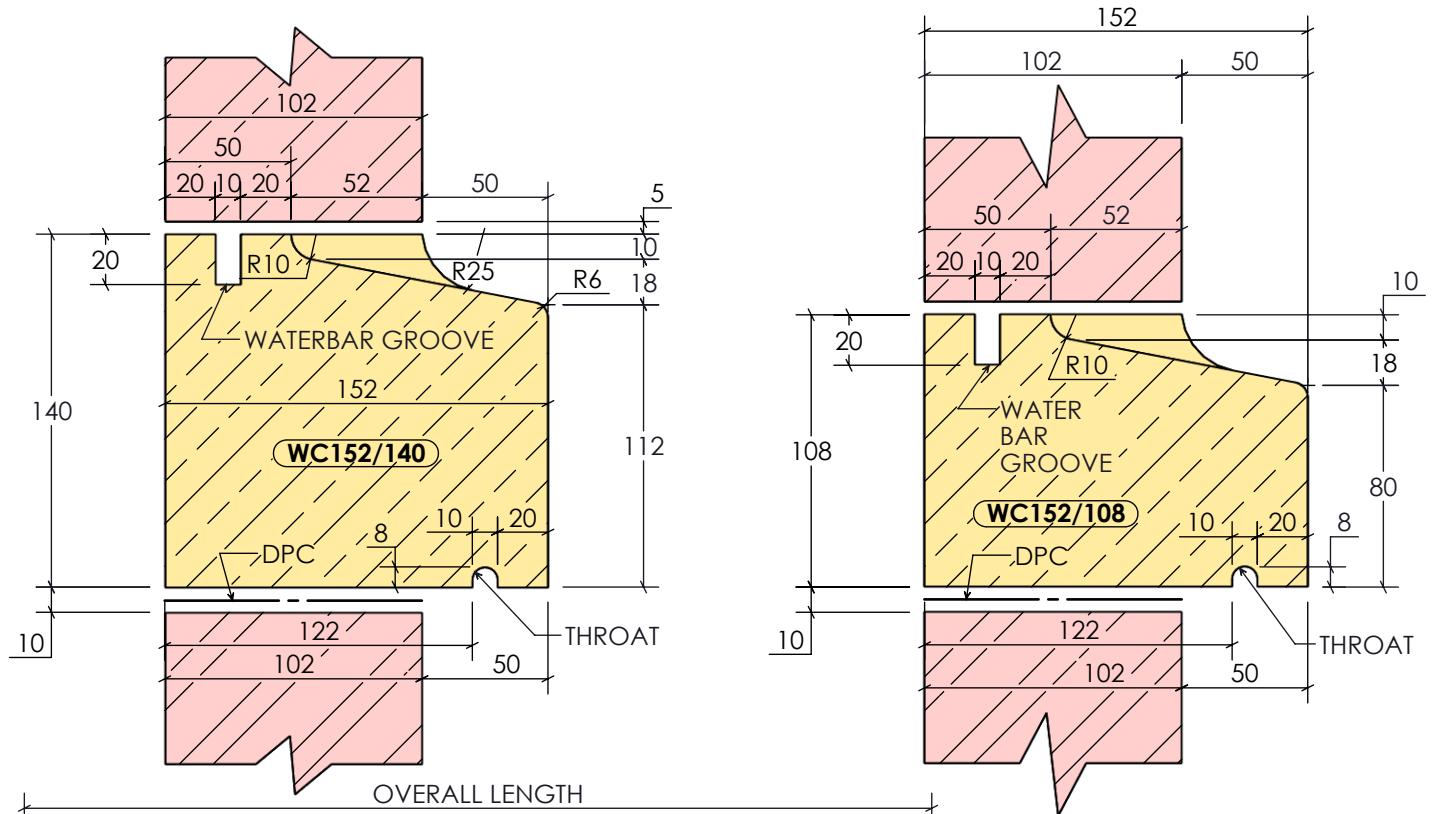
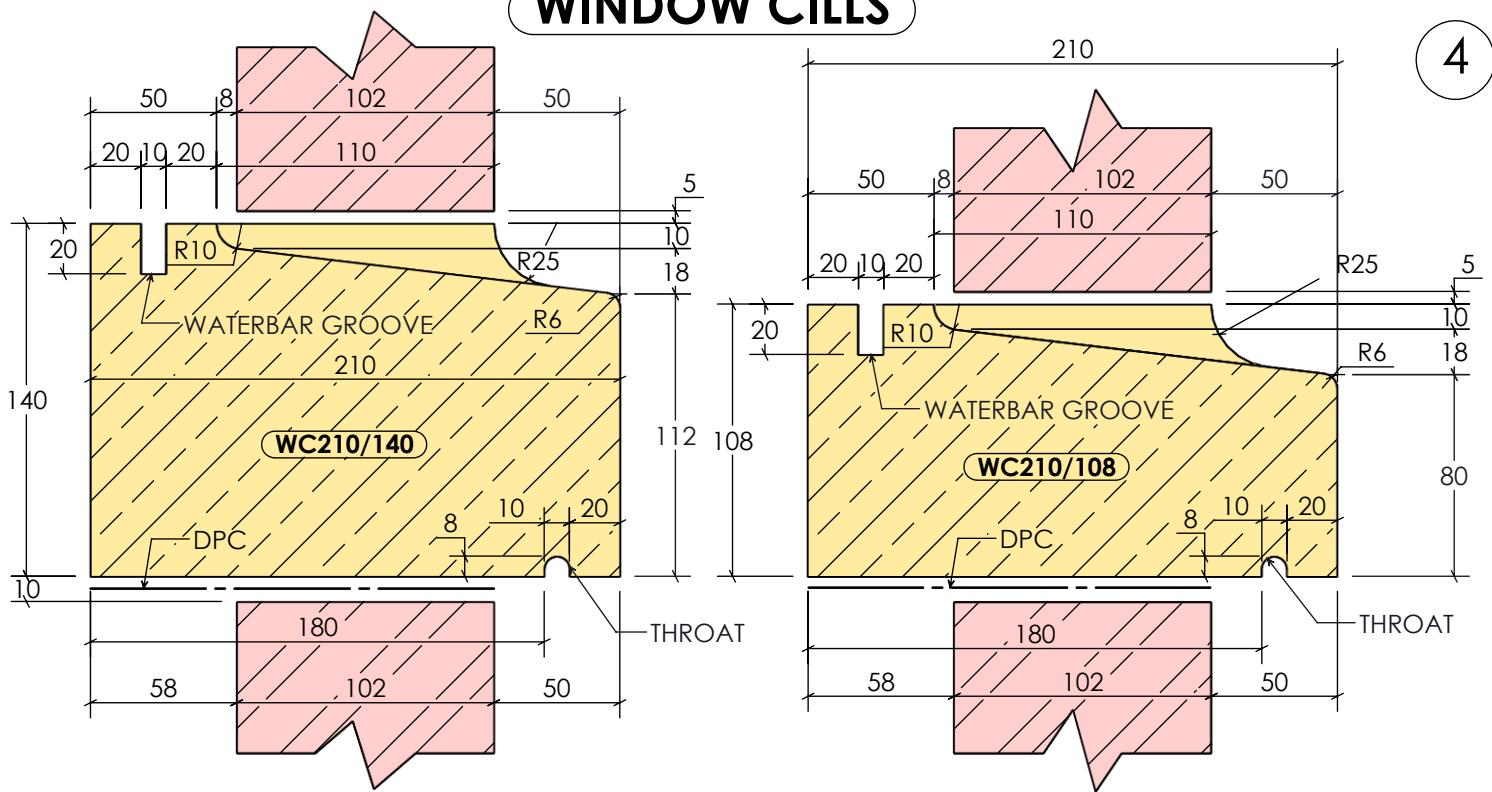


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WINDOW CILLS

4



ALL DIMENSIONS IN MM.

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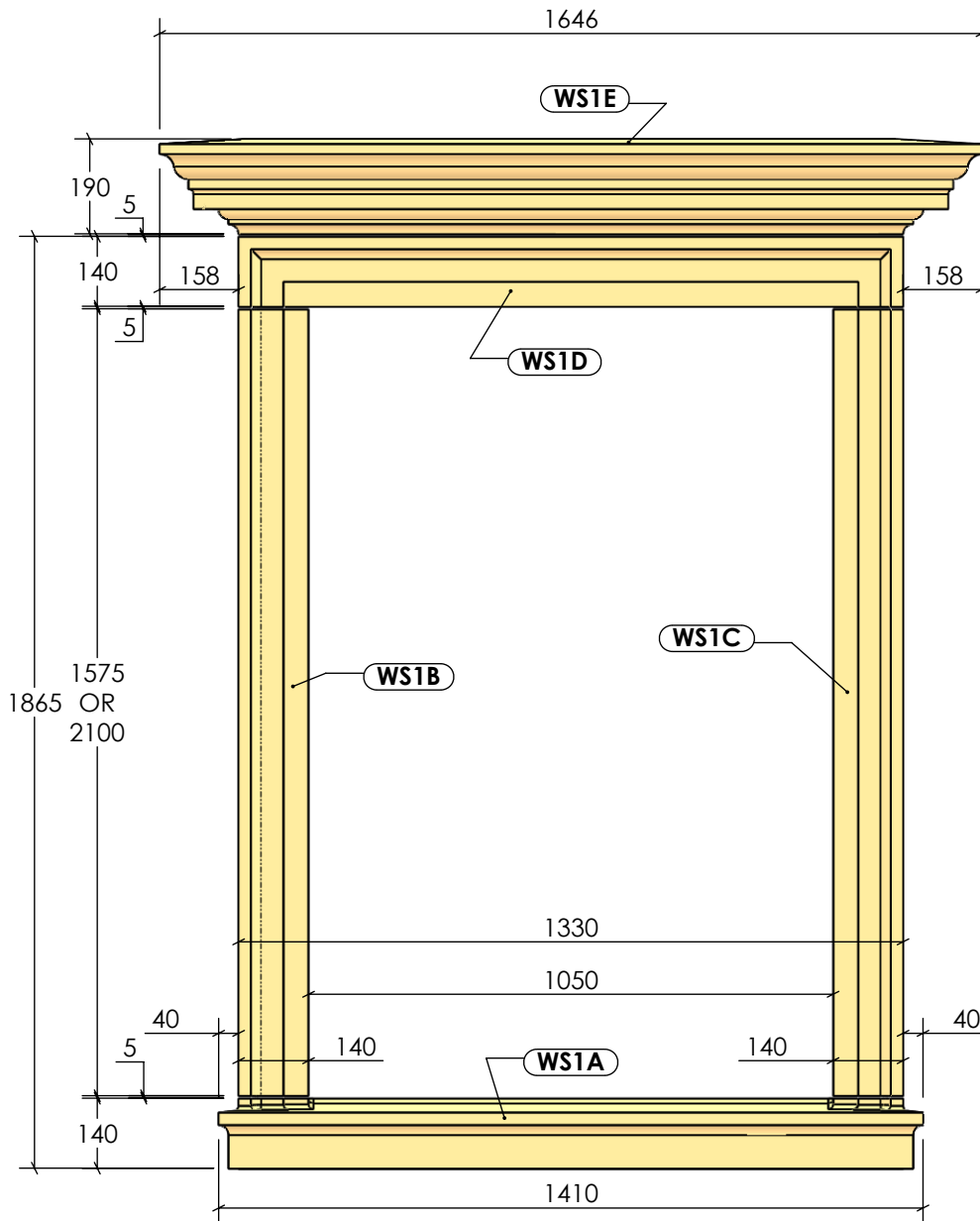


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WINDOW SURROUND WS1/WITH PEDIMENT

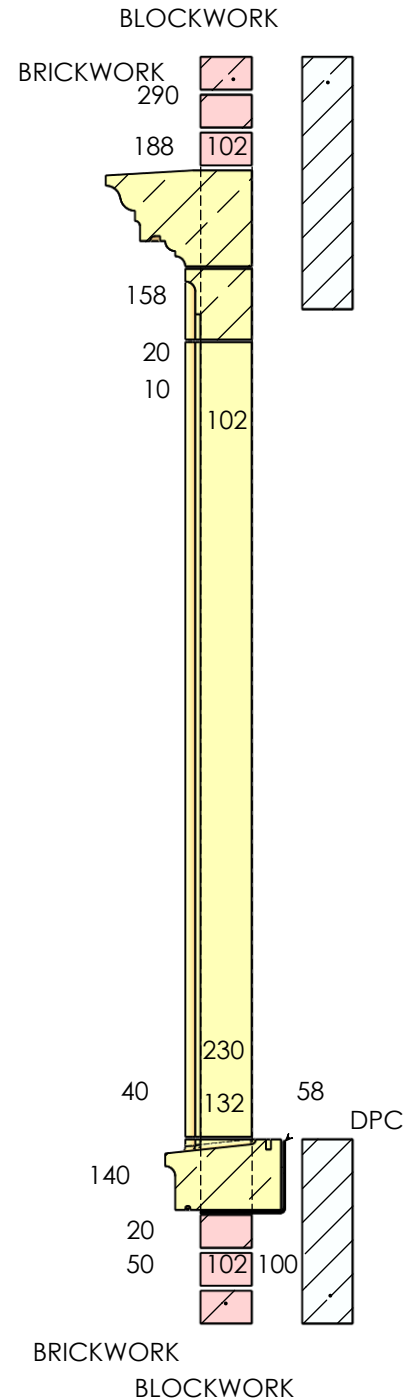
5



SCALE: 1 : 15

STONE No.	LENGTH	DEPTH	HEIGHT
WS1A	1410	230	140
WS1B	140	132	1575/2100
WS1C	140	132	1575/2100
WS1D	1330	132	140
WS1E	1646	290	215

FOR SECTIONS REFER TO DRAWING 9



ALL DIMENSIONS IN MM.

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Port Regent Limestones**

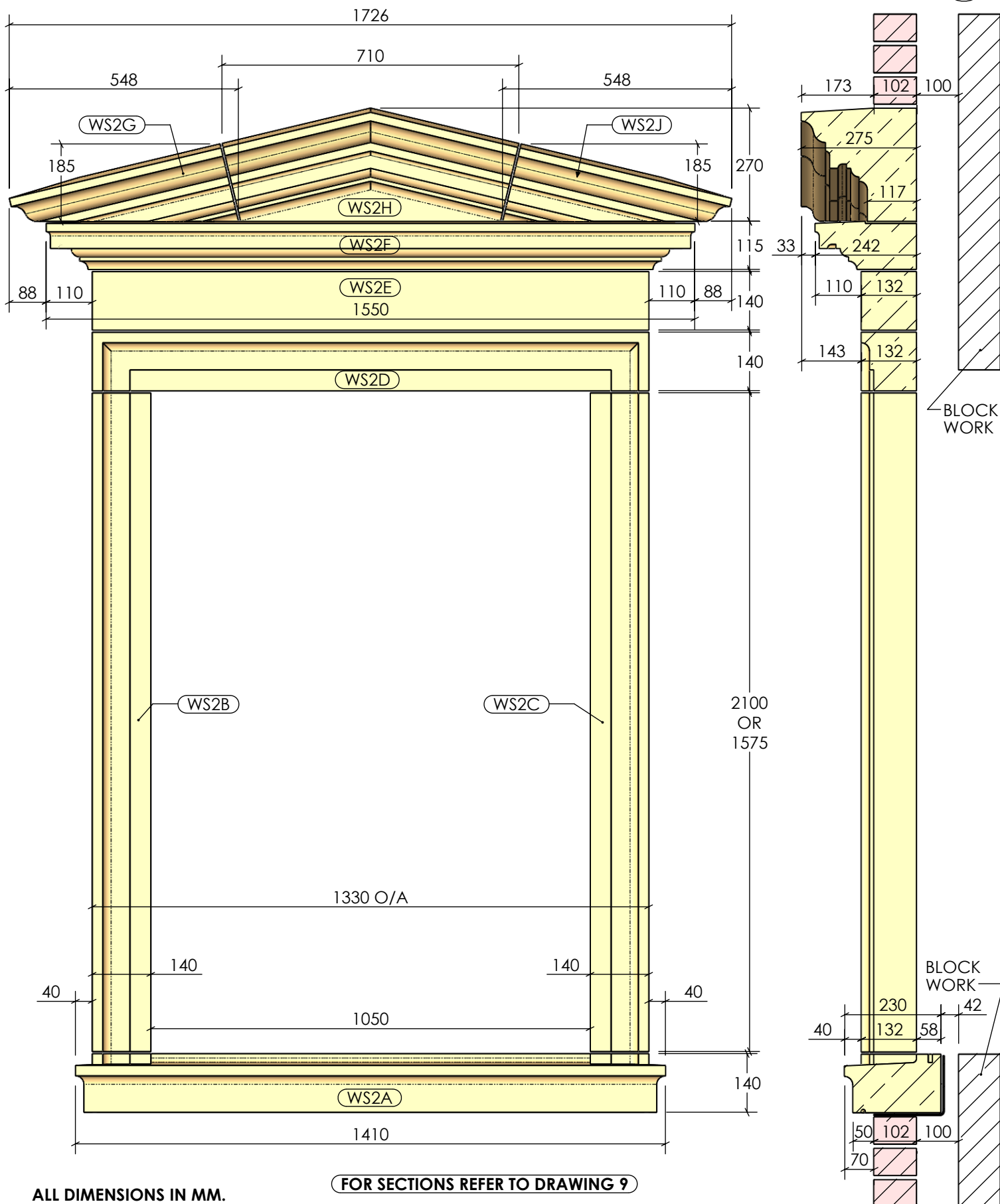


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WINDOW SURROUND WS2/WITH PEDIMENT

6



ALL DIMENSIONS IN MM.

FOR SECTIONS REFER TO DRAWING 9

STONE No.	LENGTH	DEPTH	HEIGHT
WS2A	1410	230	140
WS2B	140	132	1575/2100
WS2C	140	132	1575/2100
WS2D	1330	132	140

STONE No.	LENGTH	DEPTH	HEIGHT
WS2E	1130	132	140
WS2F	1550	227	115
WS2G	548	275	185
WS2H	710	275	270
WS2J	548	275	185

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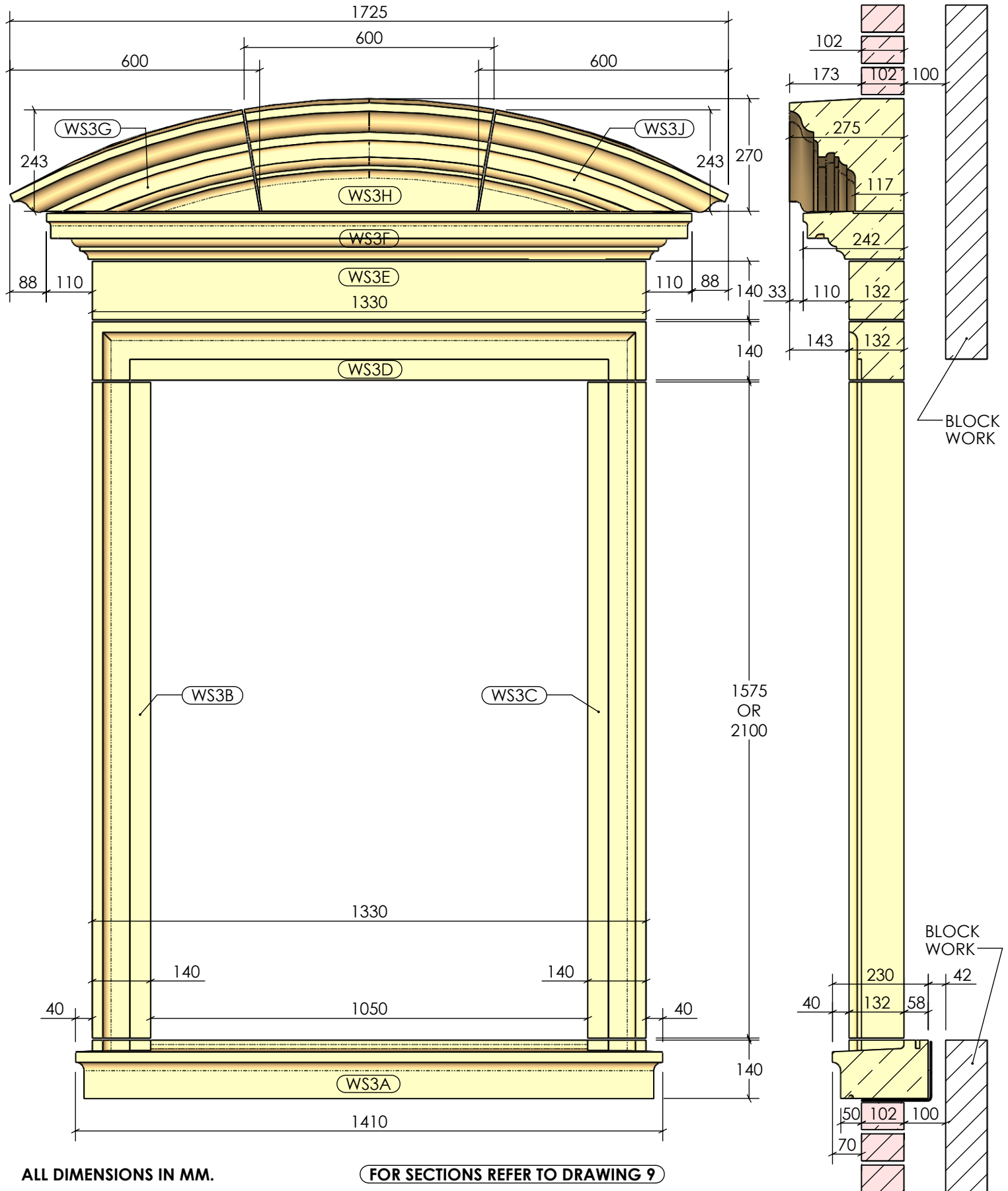


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WINDOW SURROUND WS3/WITH PEDIMENT

7



STONE No.	LENGTH	DEPTH	HEIGHT
WS3A	1410	230	140
WS3B	140	132	1575/2100
WS3C	140	132	1575/2100
WS3D	1330	132	140

STONE No.	LENGTH	DEPTH	HEIGHT
WS3E	1130	132	140
WS3F	1550	227	115
WS3G	600	275	243
WS3H	600	275	270
WS3J	600	275	243

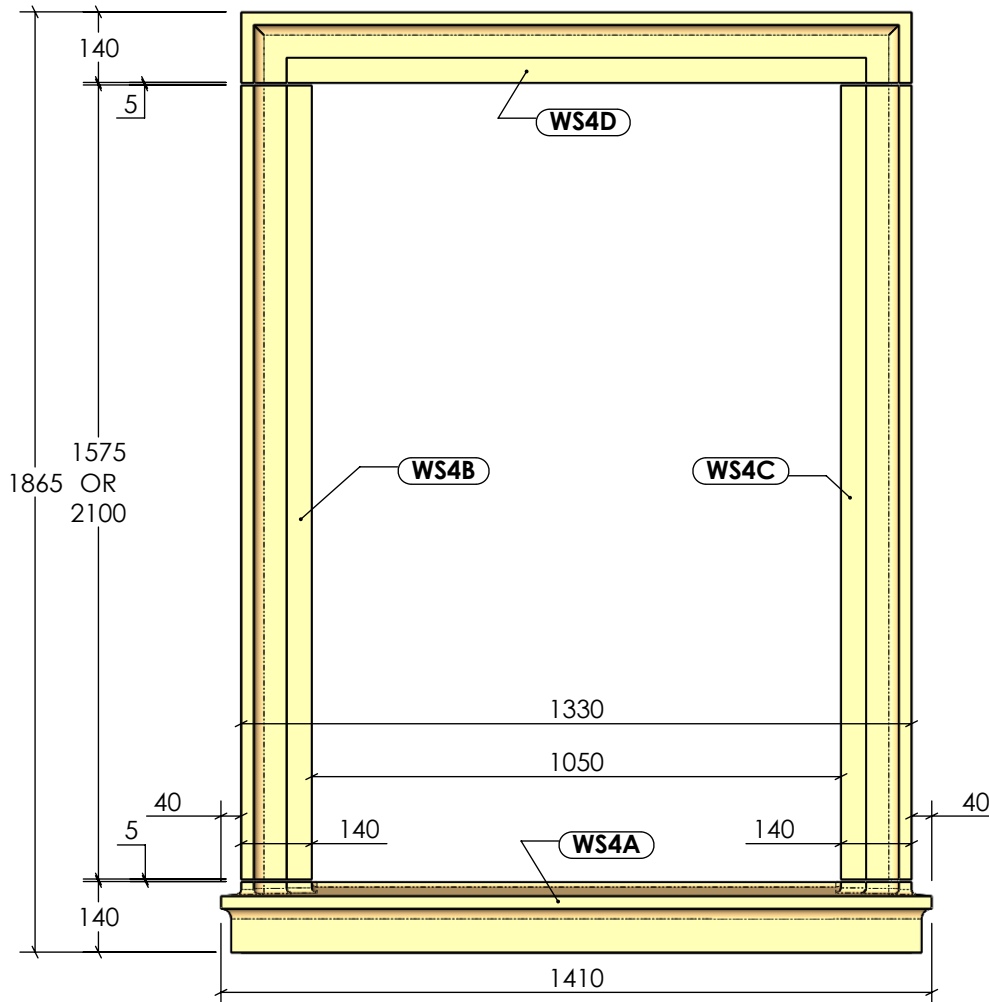
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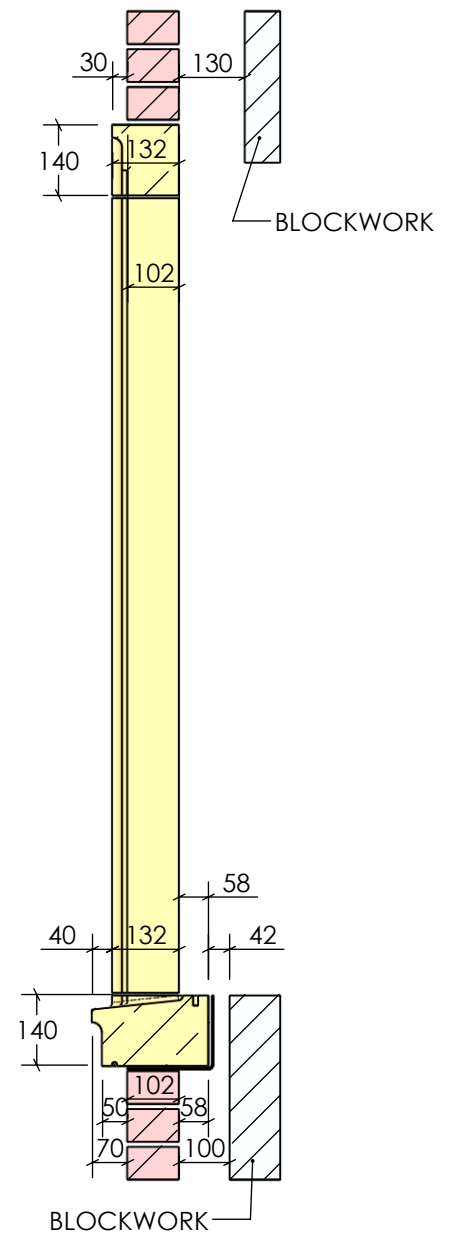
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8



FOR SECTIONS REFER TO DRAWING 9



STONE No.	LENGTH	DEPTH	HEIGHT
WS4A	1410	230	140
WS4B	140	132	1575/2100
WS4C	140	132	1575/2100
WS4D	1330	132	140

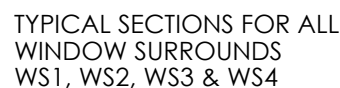
ALL DIMENSIONS IN MM.

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STONE No.	LENGTH	DEPTH	HEIGHT
WS1A	1410	230	140
WS1B	140	132	2100
WS1C	140	132	2100
WS1D	1330	132	140
WS1E	1646	290	215

[illegible]

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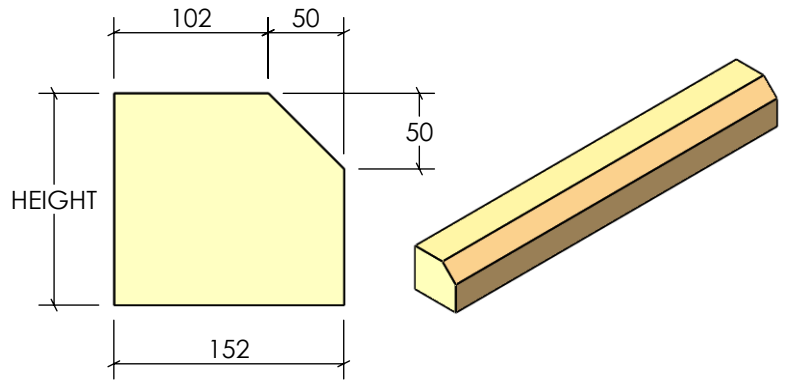


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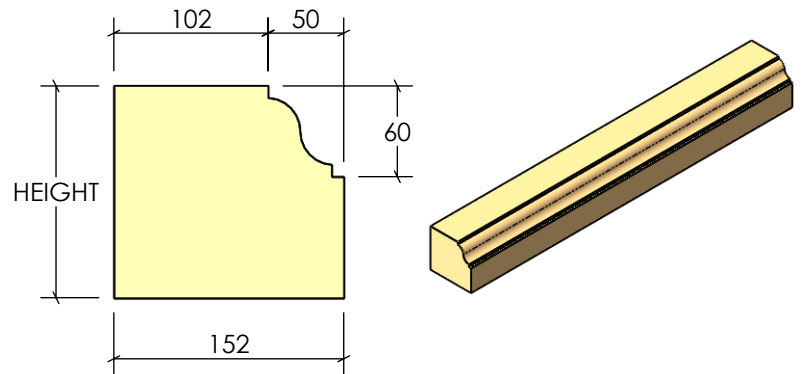
PLINTH COURSES

10

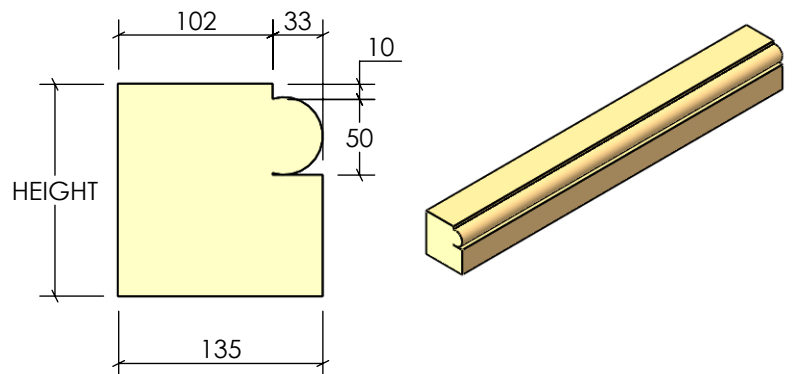
STONE No.	LENGTH	DEPTH	HEIGHT
PLC1A	RANDOM	152	100
PLC1B	RANDOM	152	140
PLC1C	RANDOM	152	215
PLC1D	RANDOM	152	290
PLC1E	RANDOM	152	365
PLC1F	RANDOM	152	440



STONE No.	LENGTH	DEPTH	HEIGHT
PLC2A	RANDOM	152	100
PLC2B	RANDOM	152	140
PLC2C	RANDOM	152	215
PLC2D	RANDOM	152	290
PLC2E	RANDOM	152	365
PLC2F	RANDOM	152	440

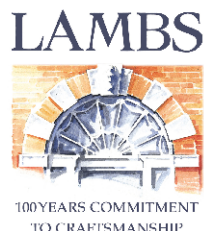


STONE No.	LENGTH	DEPTH	HEIGHT
PLC3A	RANDOM	135	100
PLC3B	RANDOM	135	140
PLC3C	RANDOM	135	215
PLC3D	RANDOM	135	290
PLC3E	RANDOM	135	365
PLC3F	RANDOM	135	440



ALL DIMENSIONS IN MM.

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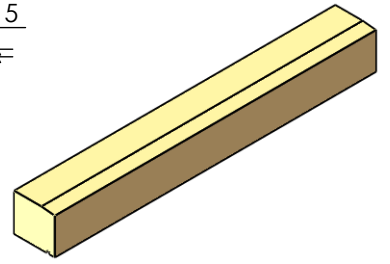
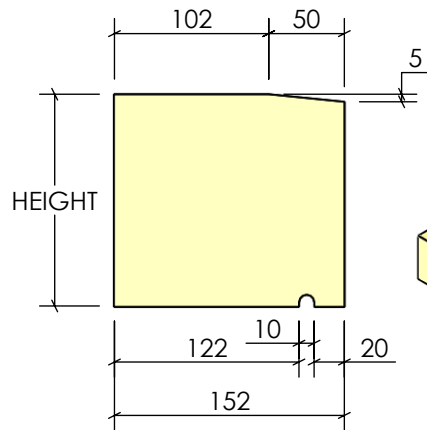
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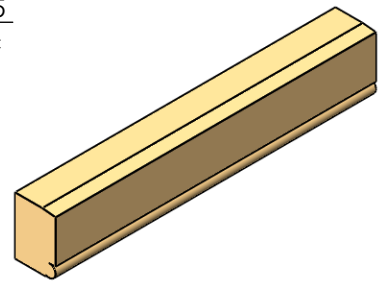
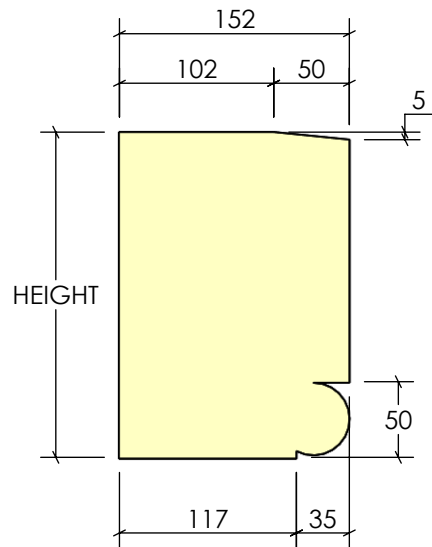
BAND COURSES

11

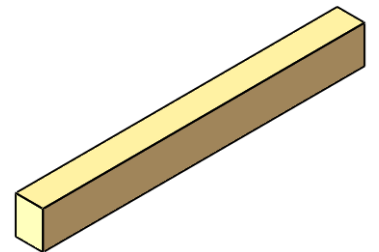
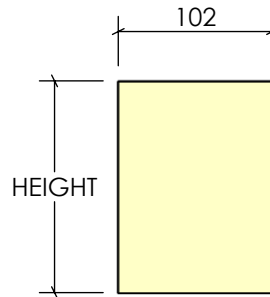
STONE No.	LENGTH	DEPTH	HEIGHT
BC1A	RANDOM	152	75
BC1B	RANDOM	152	100
BC1C	RANDOM	152	140
BC1D	RANDOM	152	215



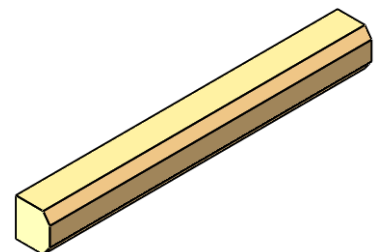
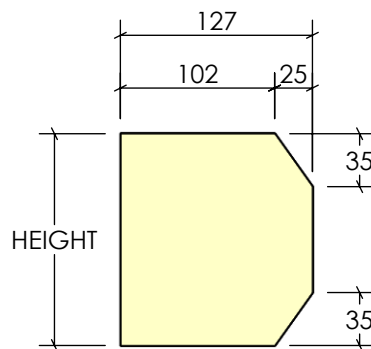
STONE No.	LENGTH	DEPTH	HEIGHT
BC2A	RANDOM	152	100
BC2B	RANDOM	152	140
BC2C	RANDOM	152	215



STONE No.	LENGTH	DEPTH	HEIGHT
BC3A	RANDOM	102	65
BC3B	RANDOM	102	140
BC3C	RANDOM	102	215

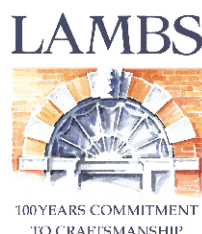


STONE No.	LENGTH	DEPTH	HEIGHT
BC4A	RANDOM	127	140
BC4B	RANDOM	127	215



ALL DIMENSIONS IN MM.

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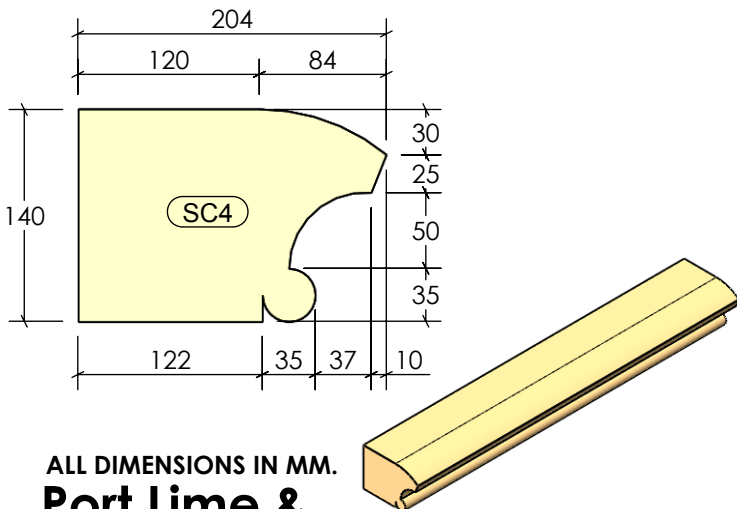
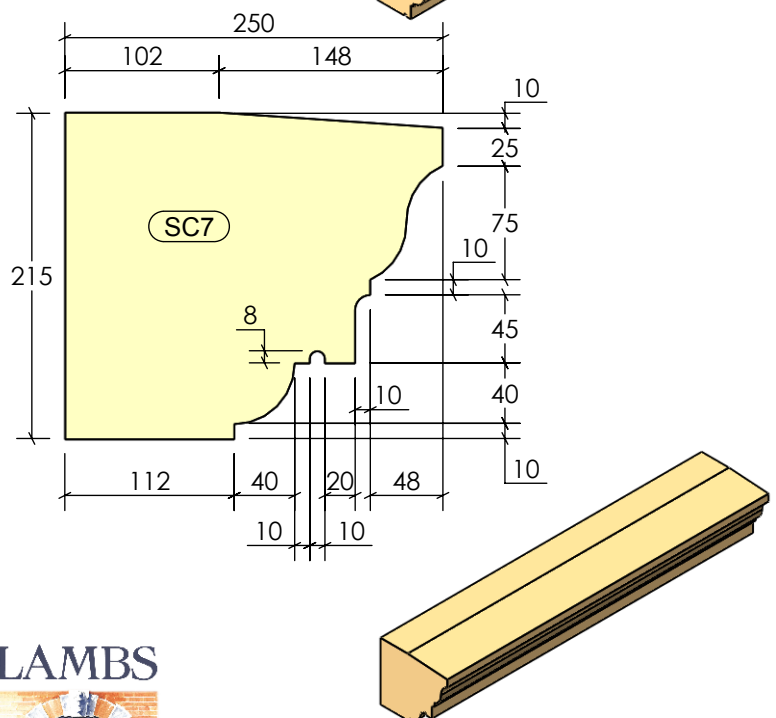
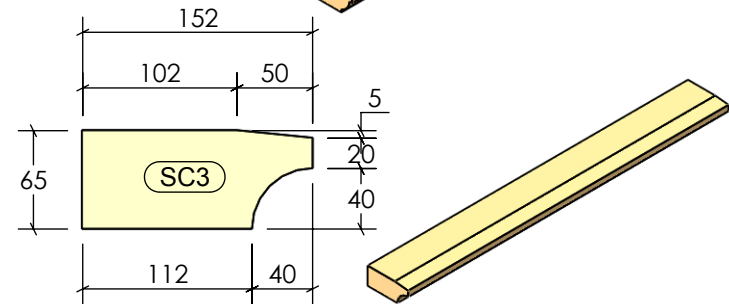
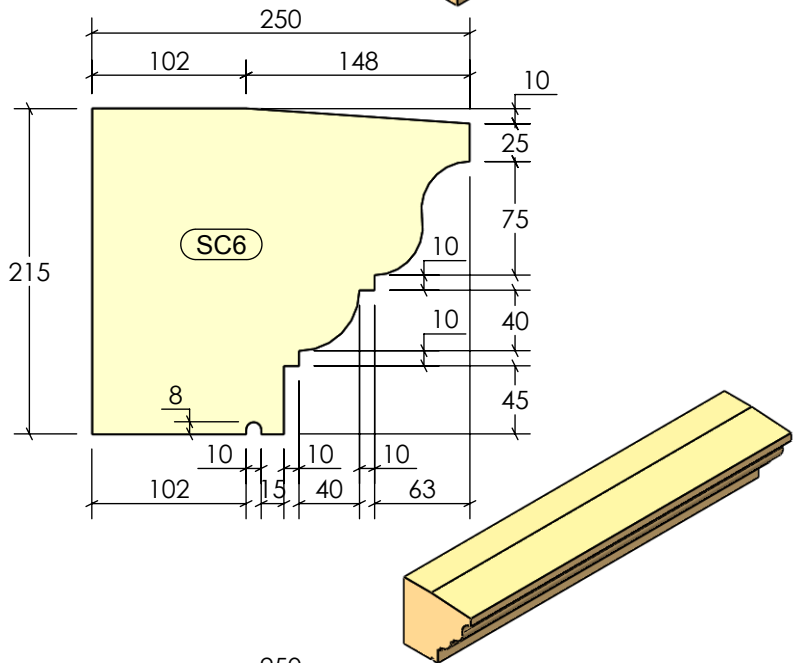
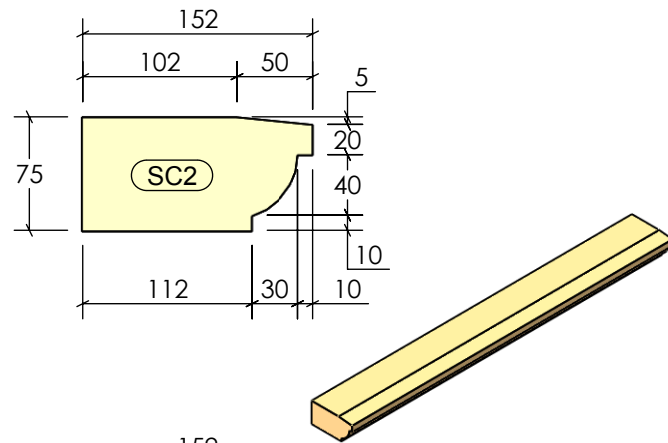
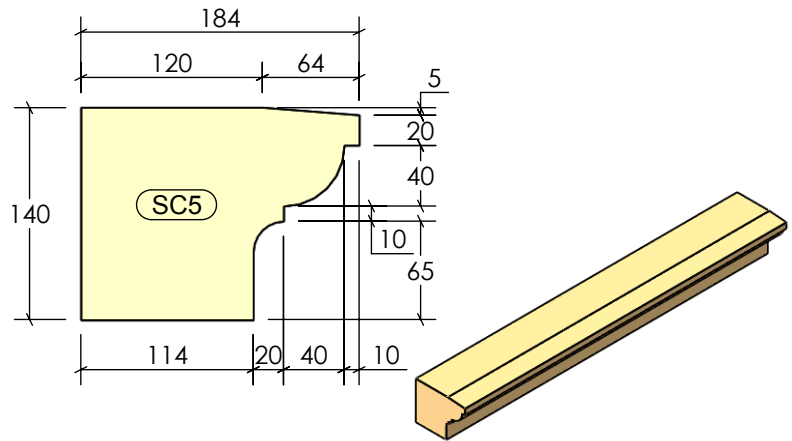
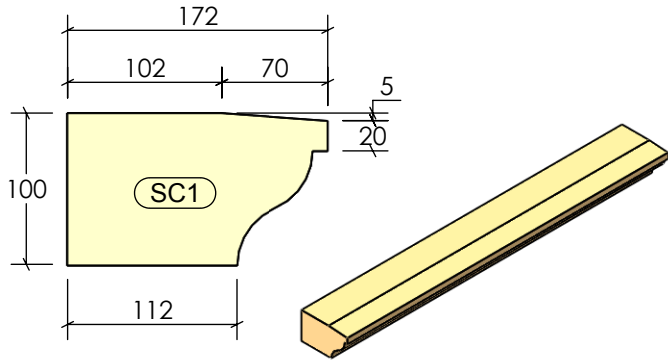


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STONE No.	LENGTH	DEPTH	HEIGHT
SC1	RANDOM	172	100
SC2	RANDOM	152	75
SC3	RANDOM	150	65
SC4	RANDOM	184	140
SC5	RANDOM	184	140

STONE No.	LENGTH	DEPTH	HEIGHT
SC6	RANDOM	250	215
SC7	RANDOM	250	215



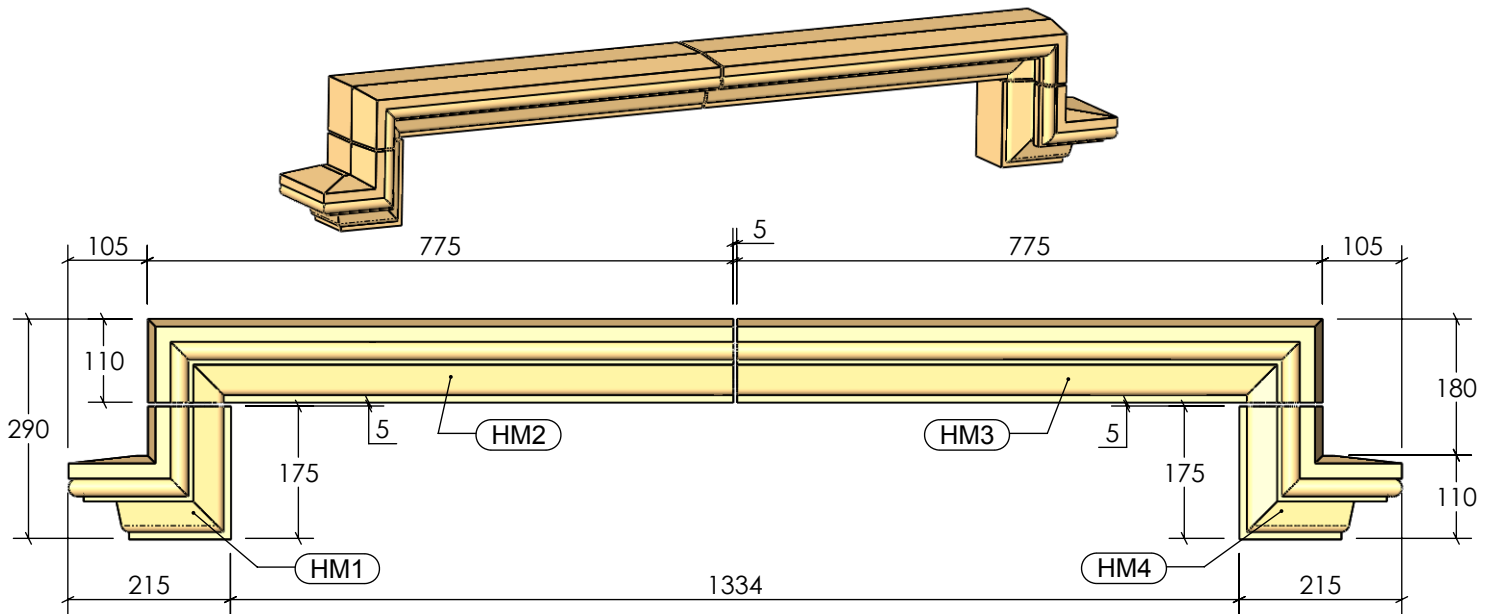
ALL DIMENSIONS IN MM.

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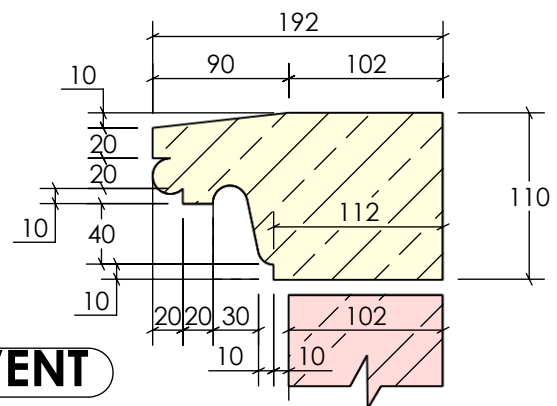


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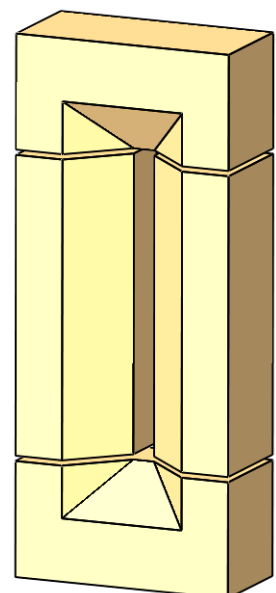
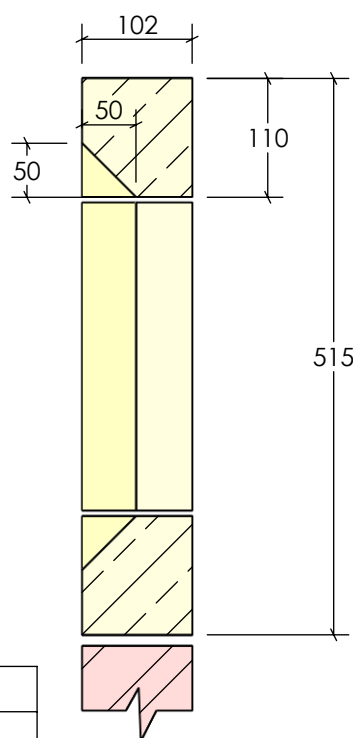
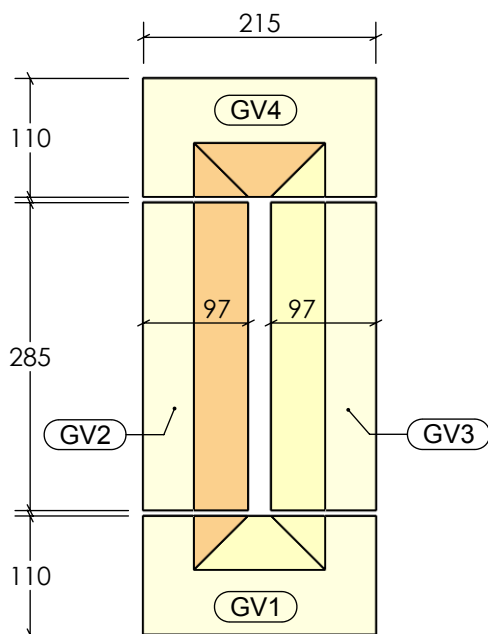
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STONE No.	LENGTH	DEPTH	HEIGHT
HM1	215	192	175
HM2	777	192	110
HM3	777	192	110
HM4	215	192	175



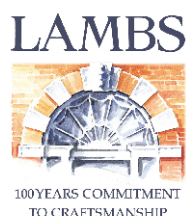
GABLE VENT



STONE No.	LENGTH	DEPTH	HEIGHT
GV1	215	102	110
GV2	97	102	285
GV3	97	102	285
GV4	215	102	110

ALL DIMENSIONS IN MM.

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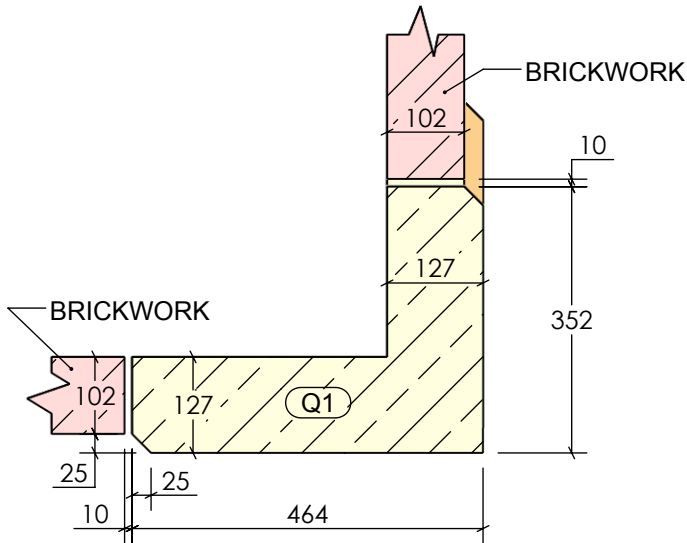
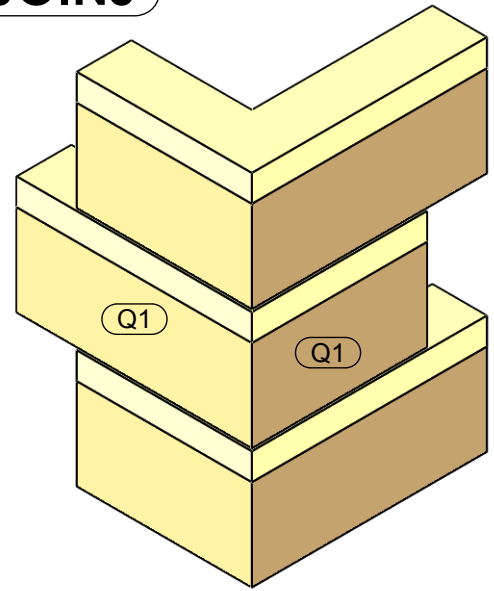
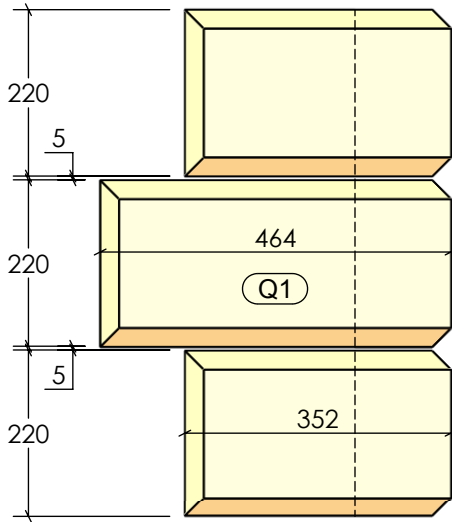


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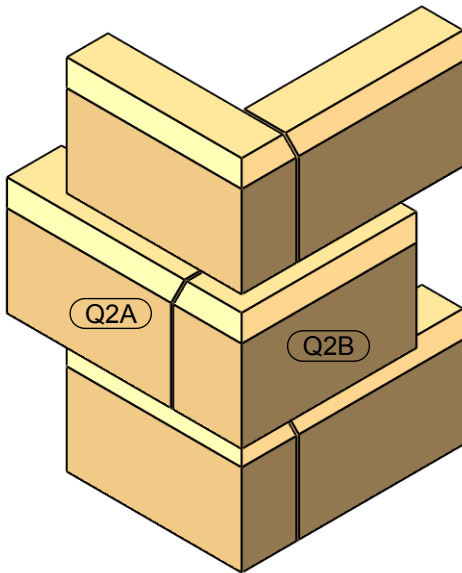
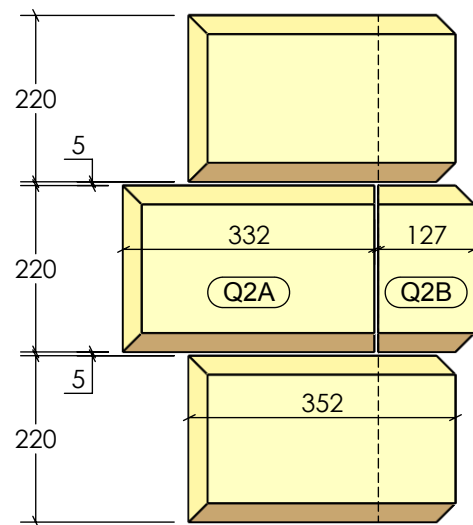
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RUSTICATED QUOINS

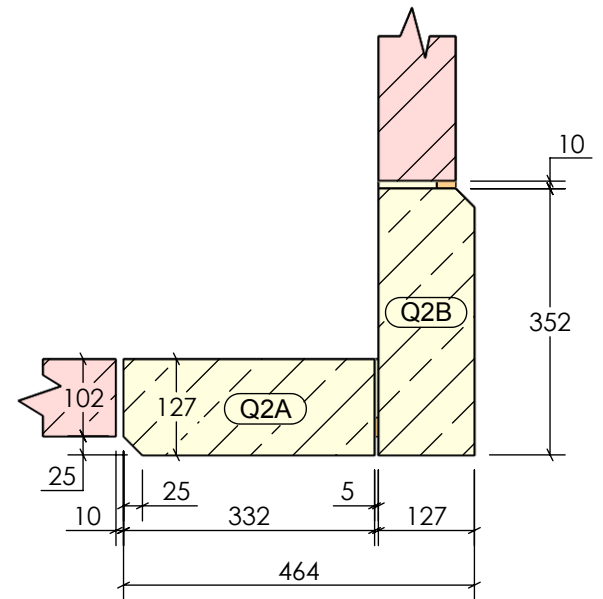
14



'L' SHAPED QUOINS



Q2A & Q2B



STONE No.	LENGTH	DEPTH	HEIGHT
Q1	464	352	220
Q2A	332	127	220
Q2B	127	352	220

ALL DIMENSIONS IN MM.

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LAMBS



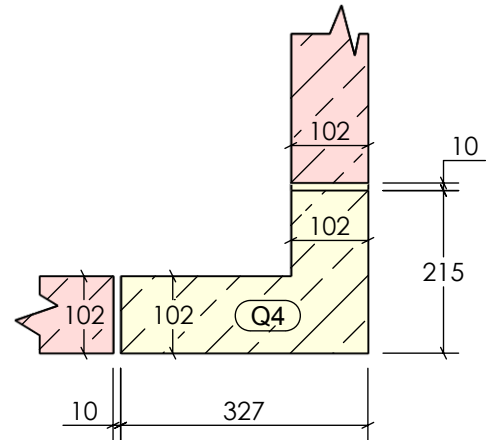
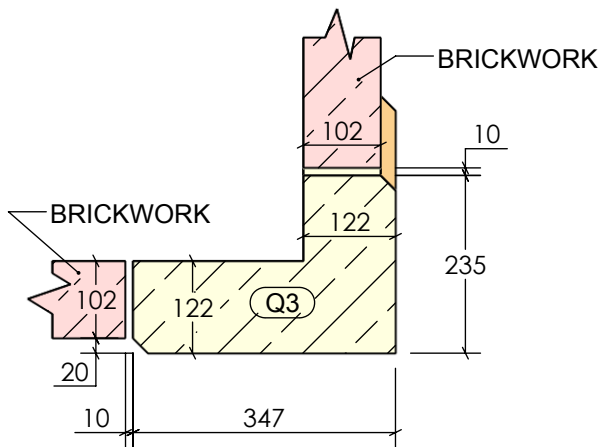
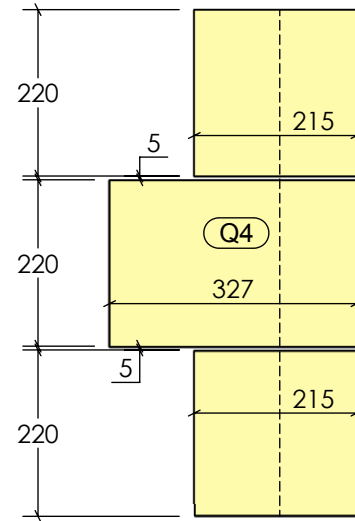
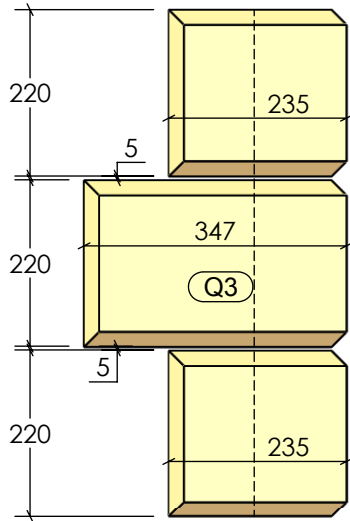
100 YEARS COMMITMENT
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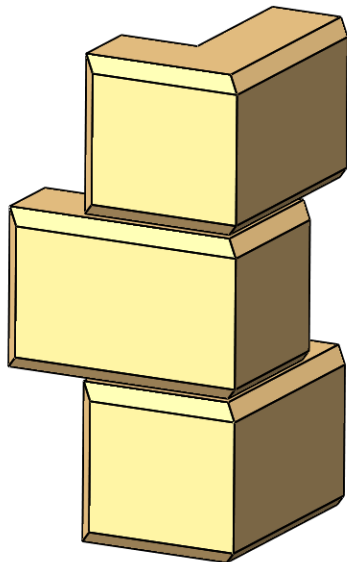
RUSTICATED & 'L' SHAPED QUOINS

15

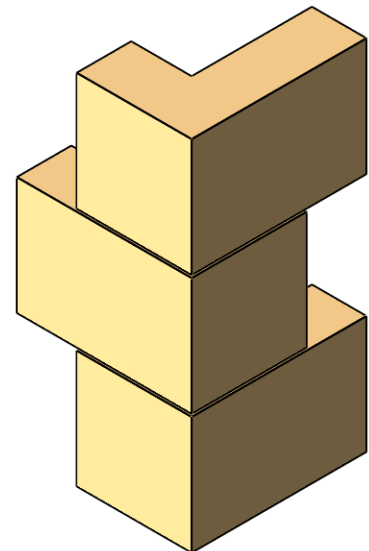


RUSTICATED 'L' SHAPED QUOINS

PLAIN 'L' SHAPED QUOINS



Q3



Q4

STONE No.	LENGTH	DEPTH	HEIGHT
Q3	347	235	220
Q4	327	215	220

ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

LAMBS



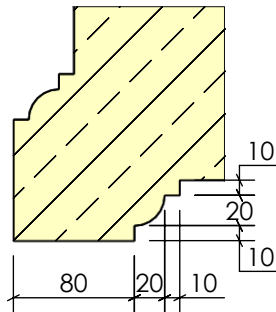
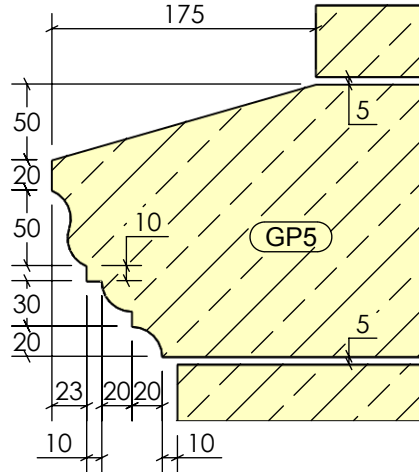
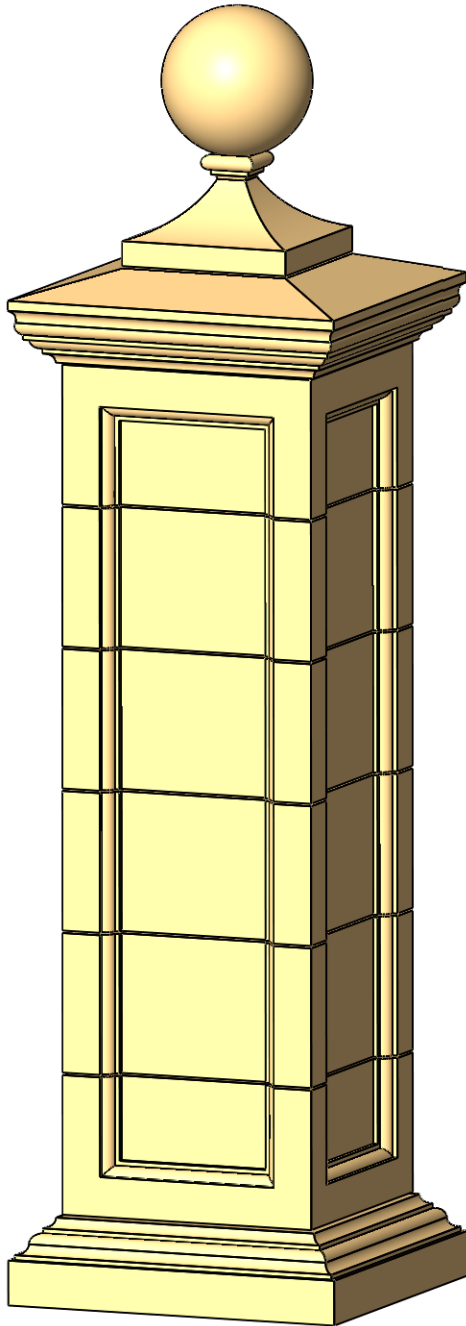
100 YEARS COMMITMENT
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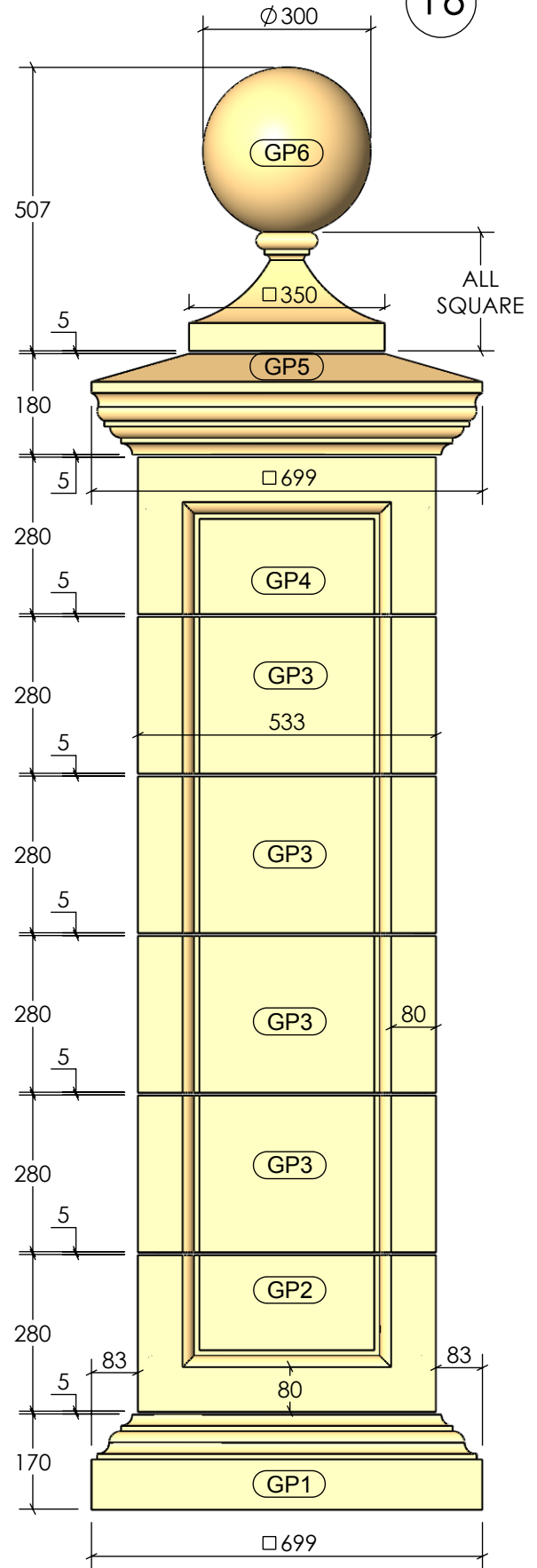
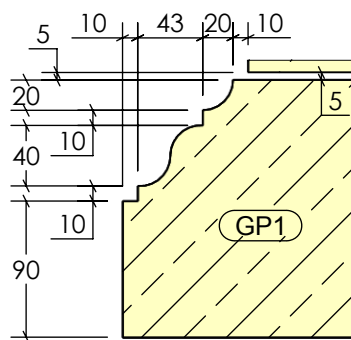
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MOULDED PIER

16



TYPICAL ALL FOUR CORNERS
PLAN SECTION FOR STONES
GP2, GP3 & GP4



STONE No.	LENGTH	DEPTH	HEIGHT
GP1	699	699	170
GP2	533	533	280
GP3	533	533	280
GP4	533	533	280
GP5	699	699	180
GP6	300	300	510

ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

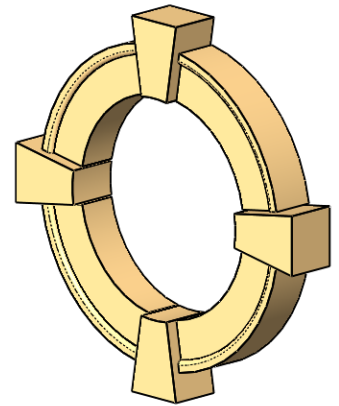
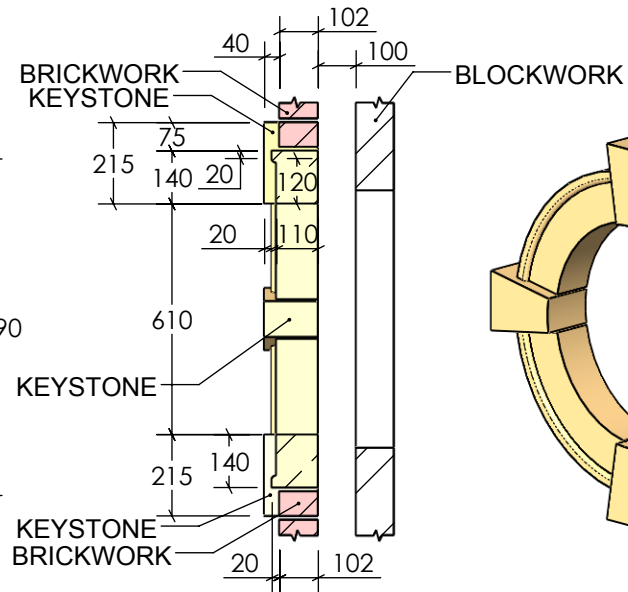
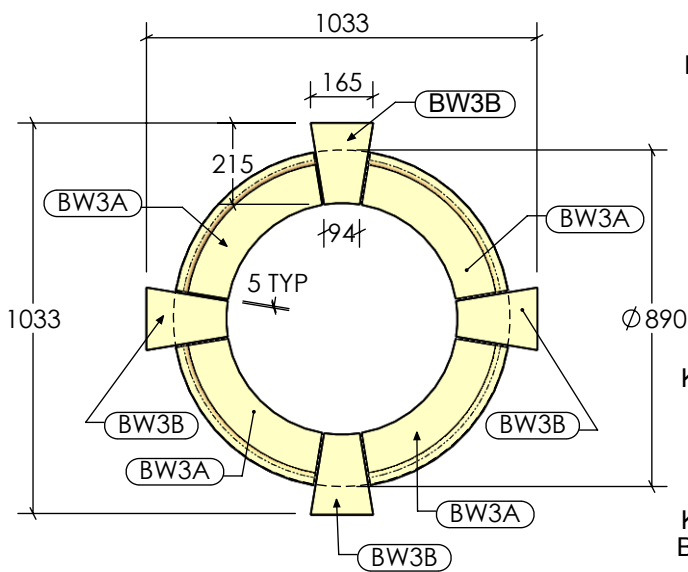
LAMBS



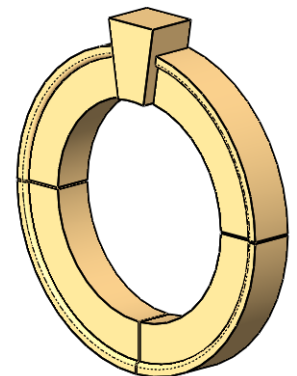
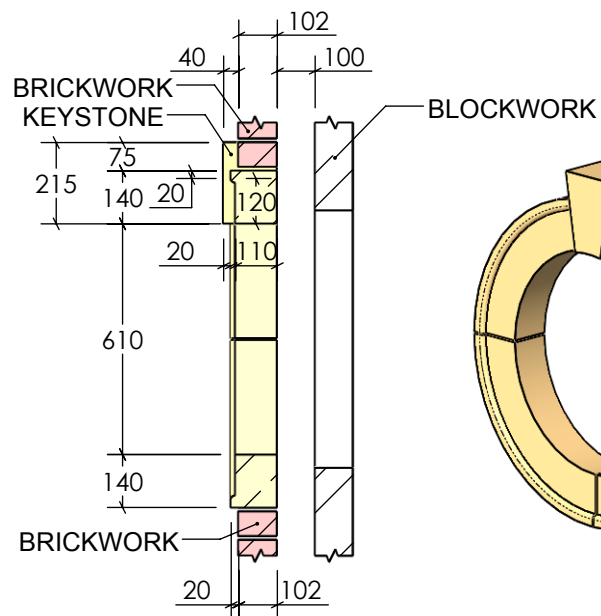
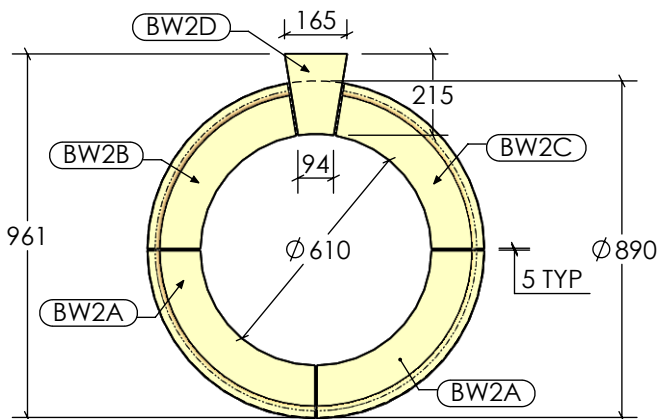
100 YEARS COMMITMENT
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STONE No.	LENGTH	DEPTH	HEIGHT
BW3A	625	122	227
BW3B	166	122	210



STONE No.	LENGTH	DEPTH	HEIGHT
BW2A	625	122	227
BW2B	571	122	210
BW2C	571	122	210
BW2D	166	122	215

ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

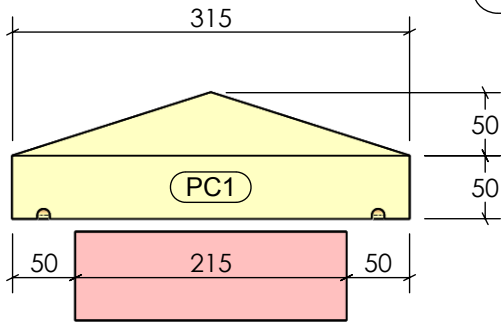


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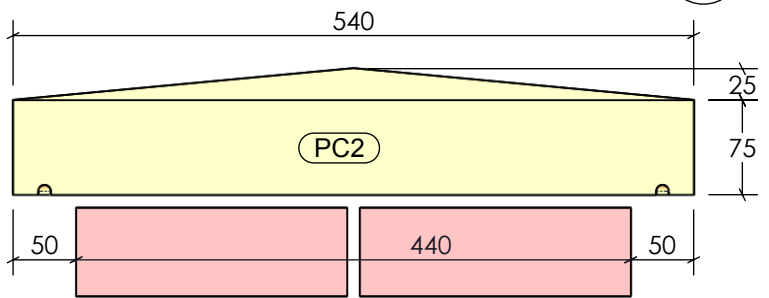
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PIER CAPS

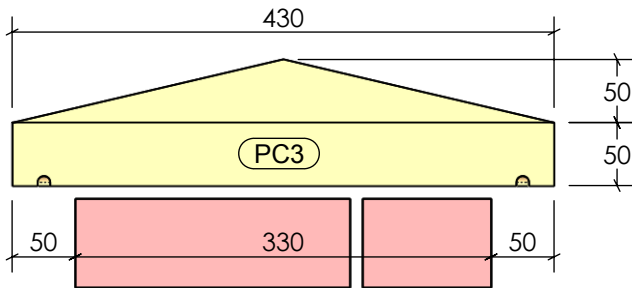
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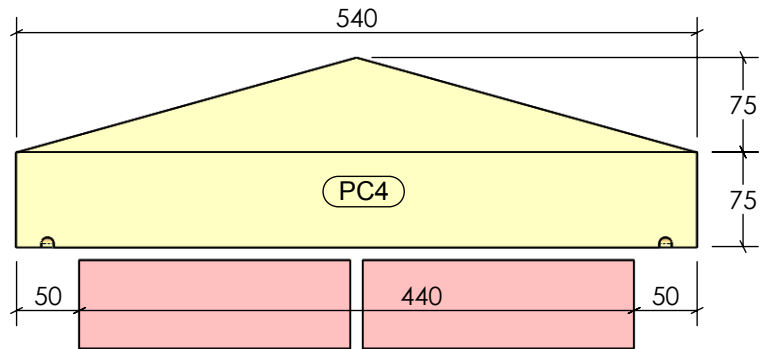
315 x 315 x 100



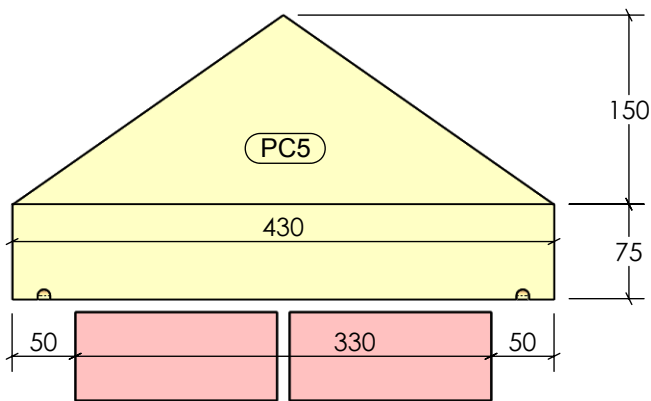
540 x 540 x 100



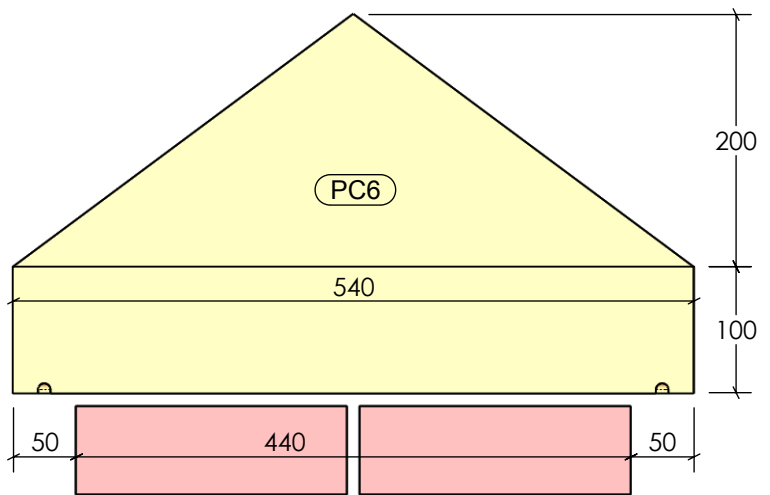
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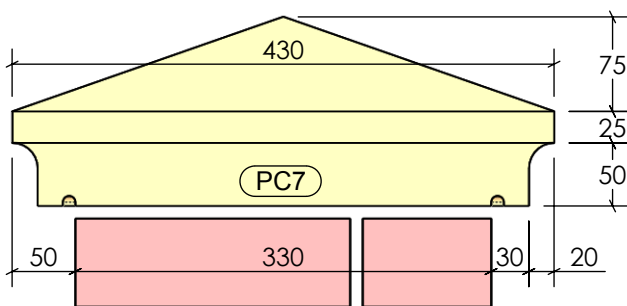
540 x 540 x 150



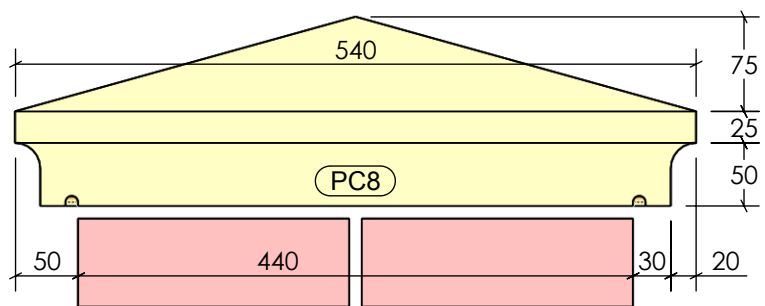
430 x 430 x 225



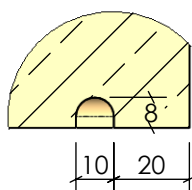
540 x 540 x 300



430 x 430 x 150



540 x 540 x 150



TYPICAL DRIP DETAIL

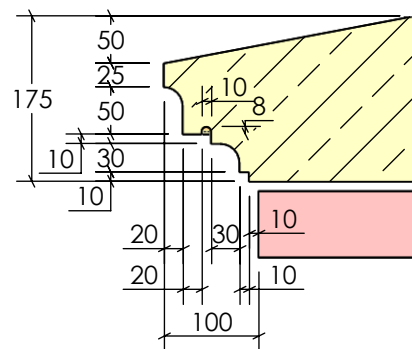
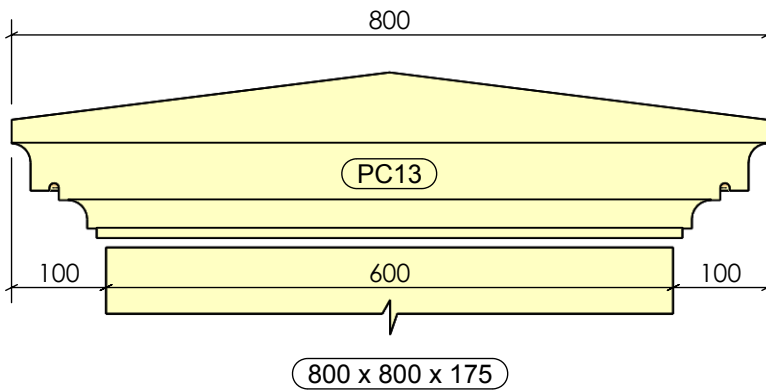
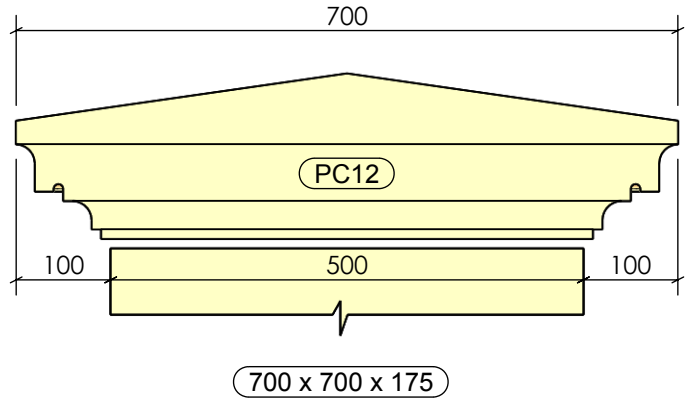
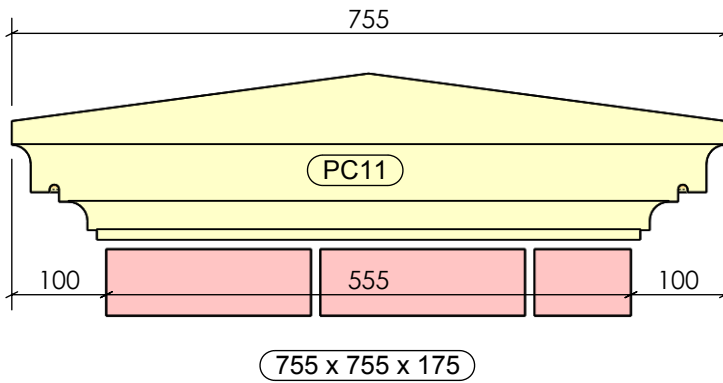
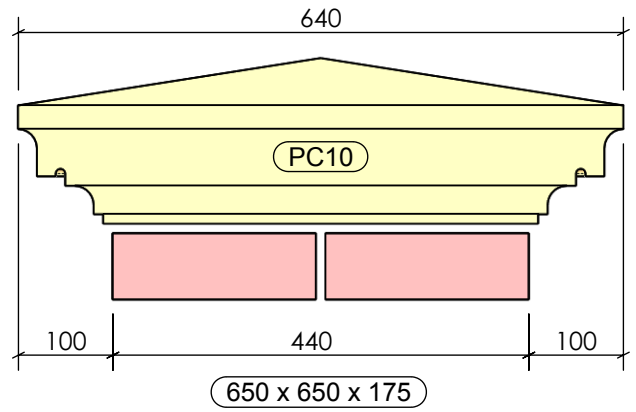
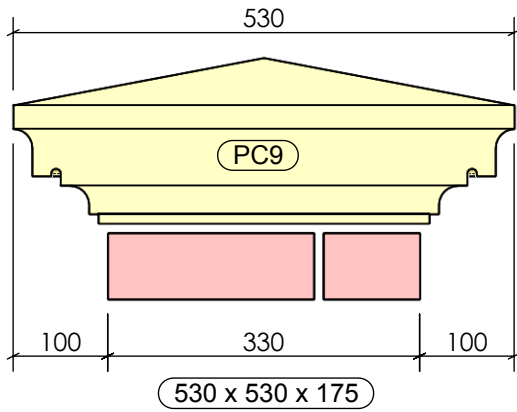
ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

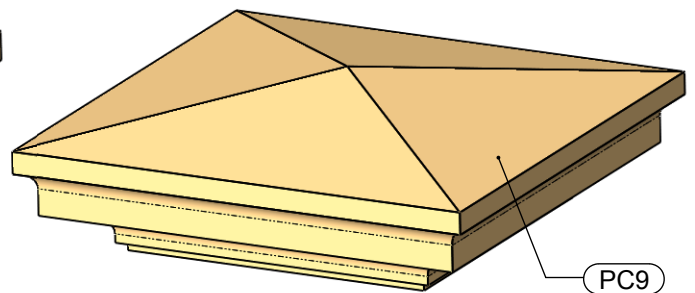
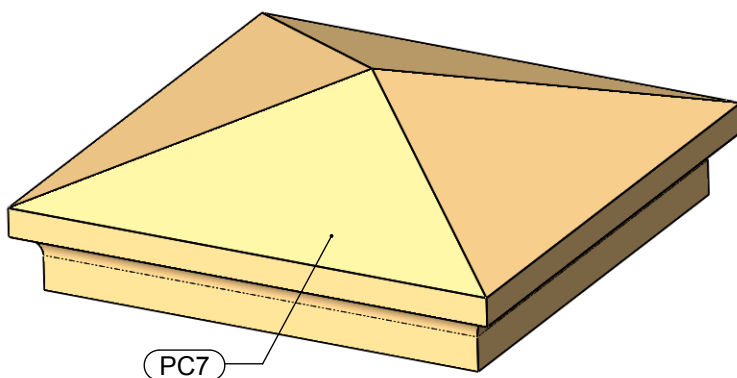


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TYPICAL PIER CAP DETAIL



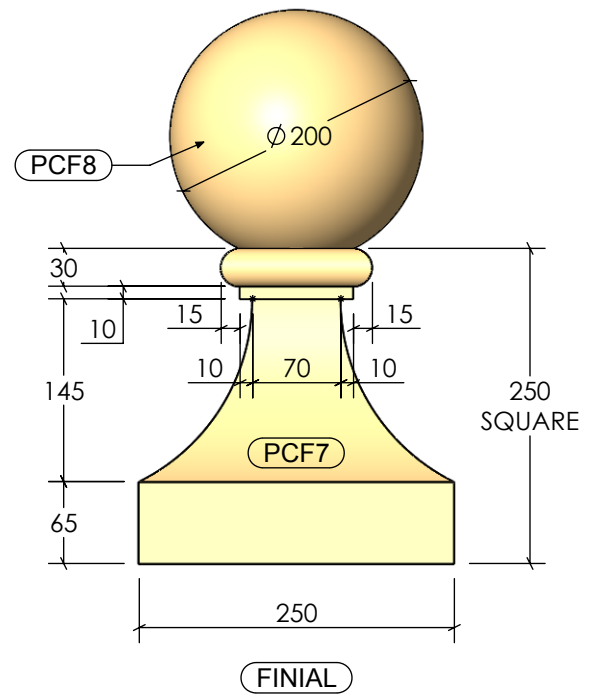
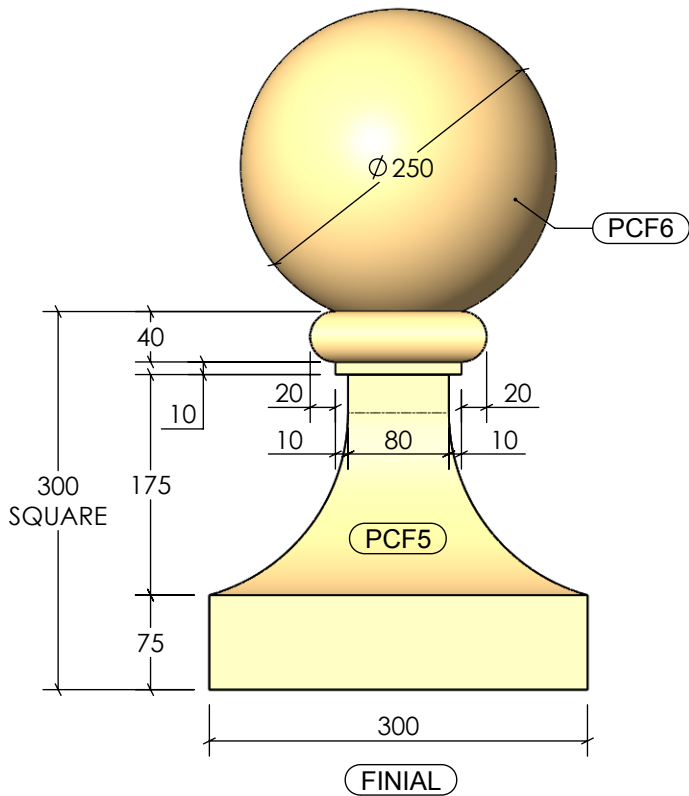
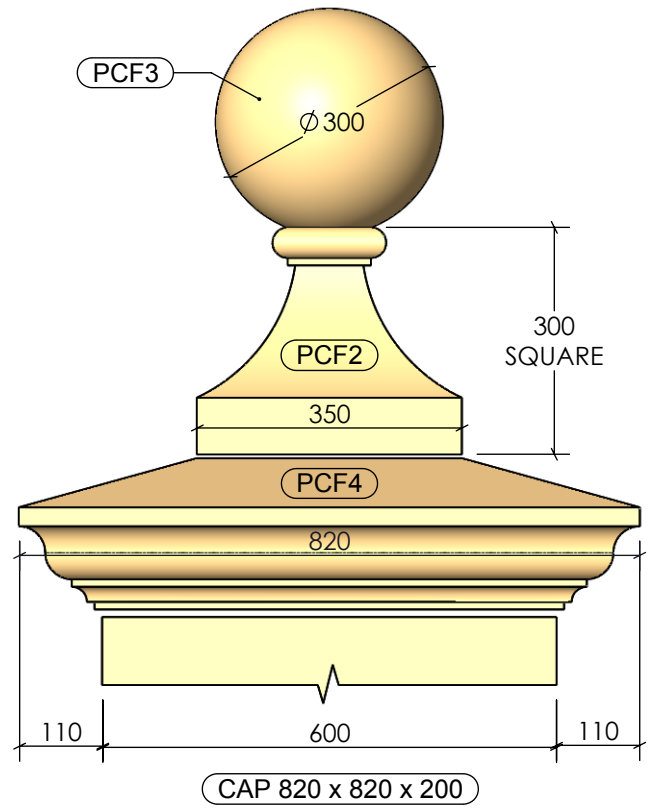
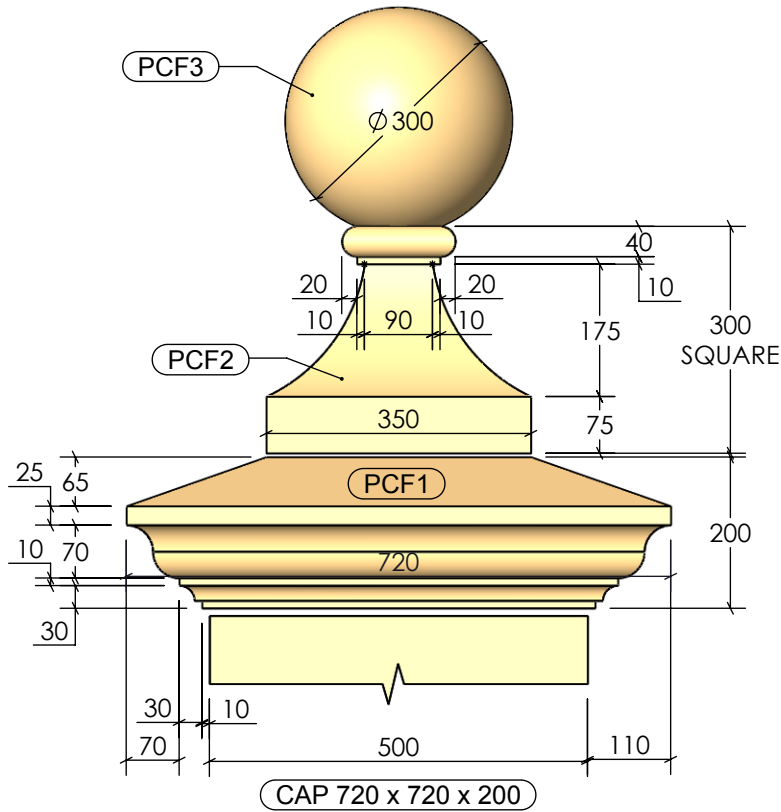
ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**



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ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**



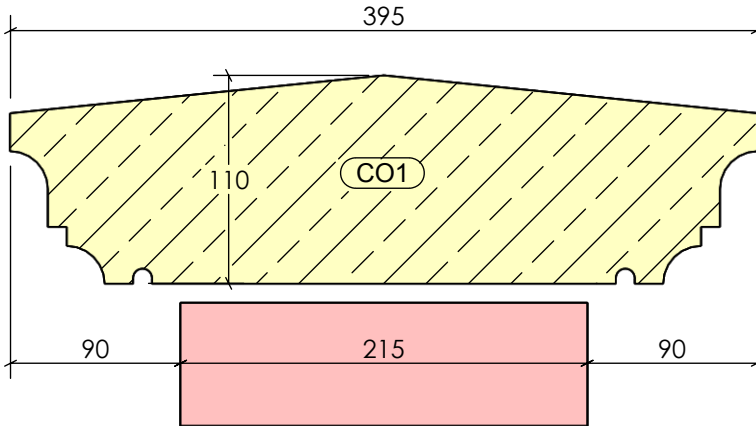
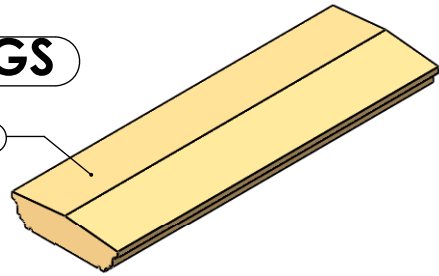
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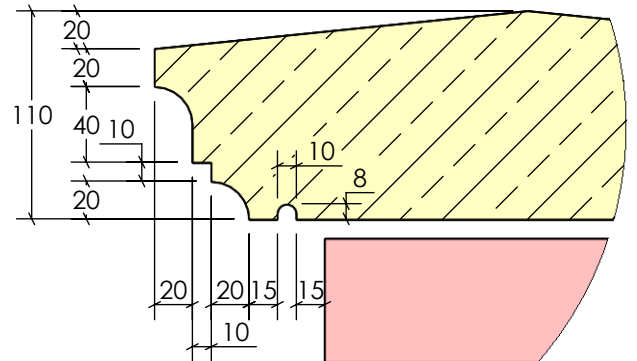
STANDARD COPINGS

21

CO1

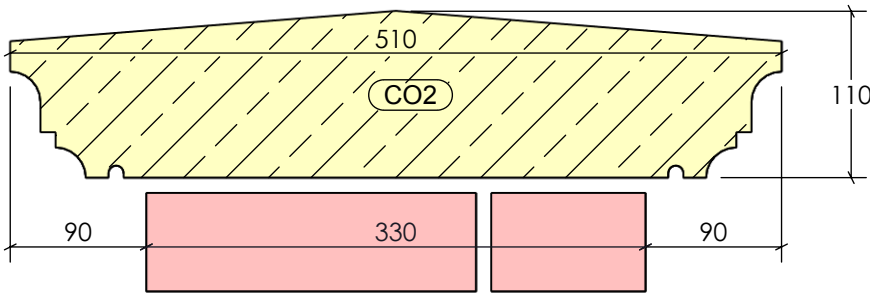
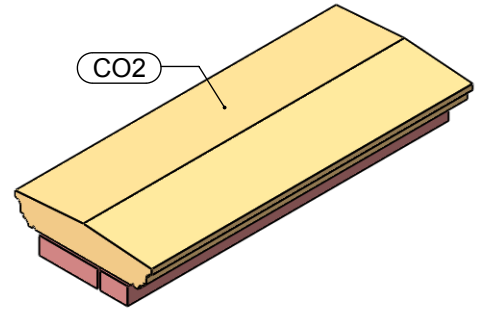


405 x 110

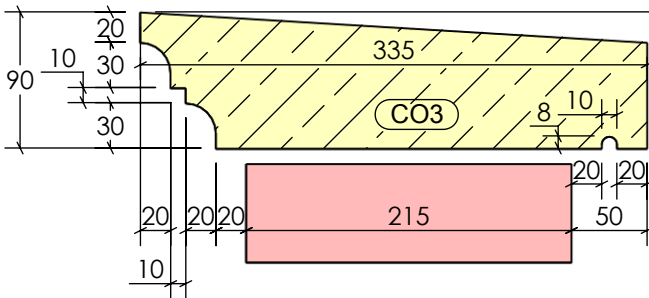


TYPICAL CO1 & CO2

CO2

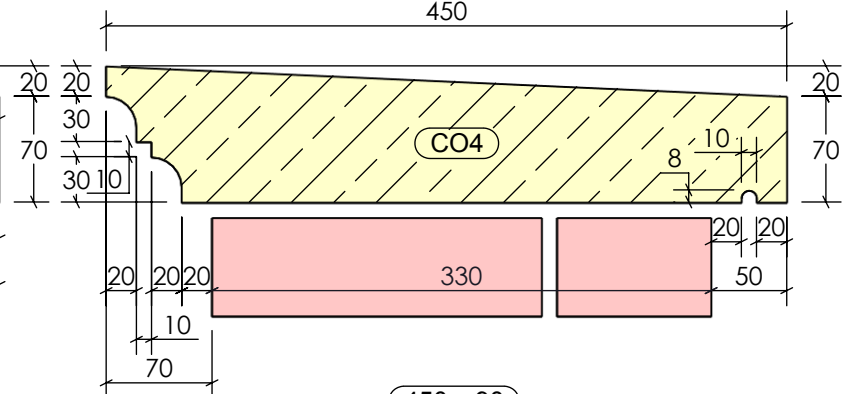
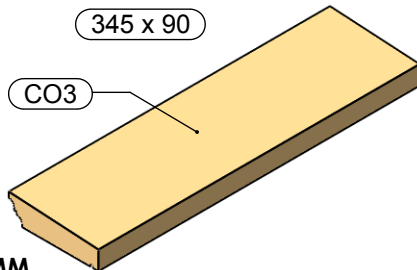


510 x 110



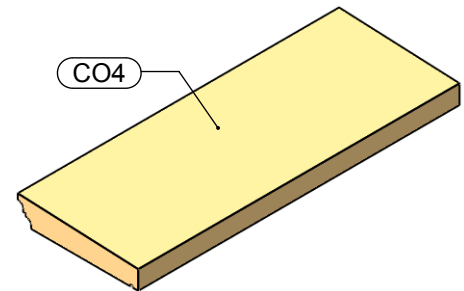
345 x 90

CO3



450 x 90

CO4



ALL DIMENSIONS IN MM.

STONE No.	LENGTH	DEPTH	HEIGHT
CO1	-	395	110
CO2	-	510	110
CO3	-	335	90
CO4	-	450	90

Port Lime &
Port Regent Limestones

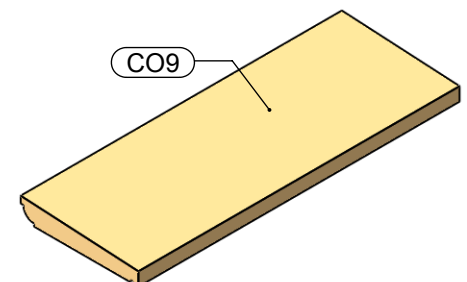
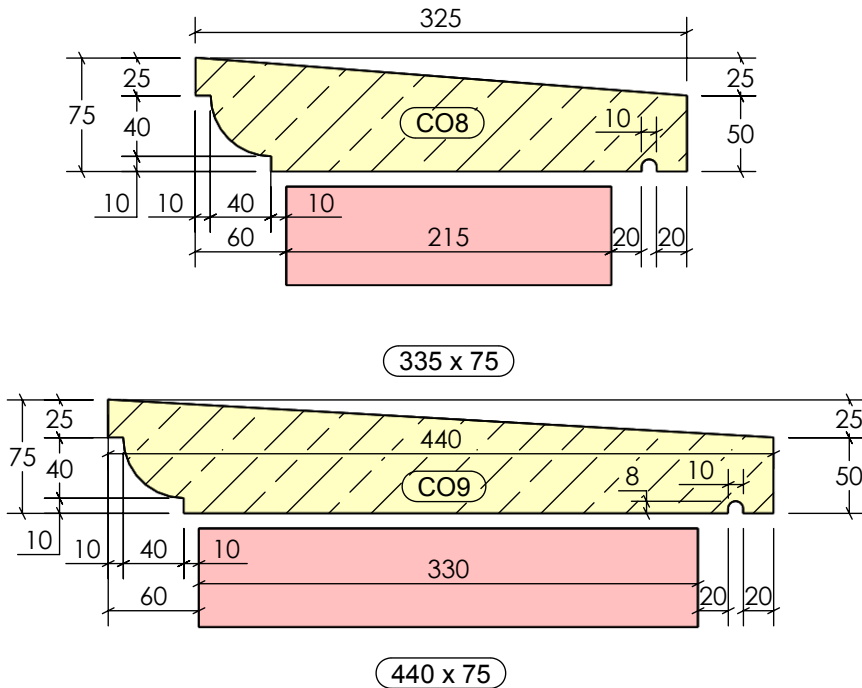
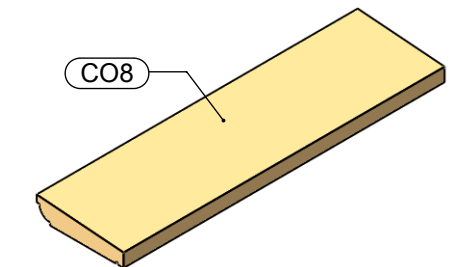
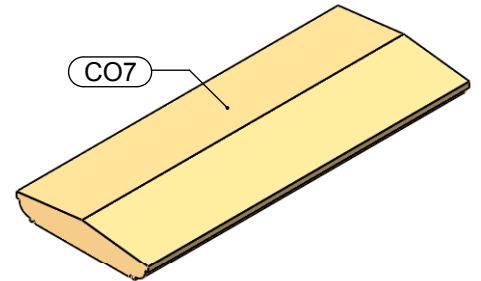
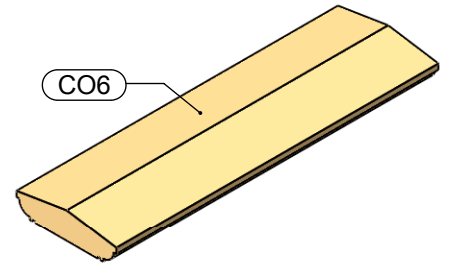
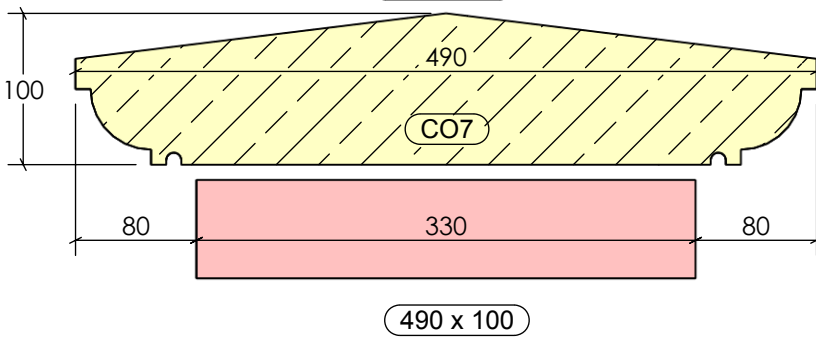
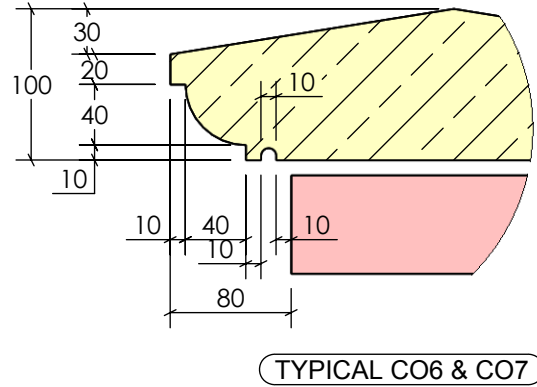
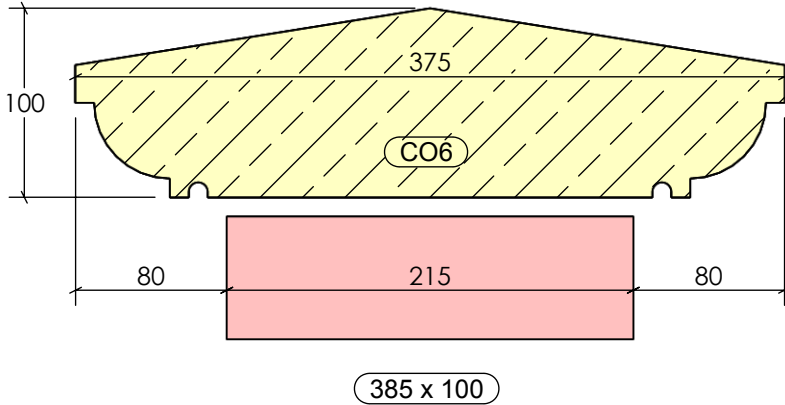
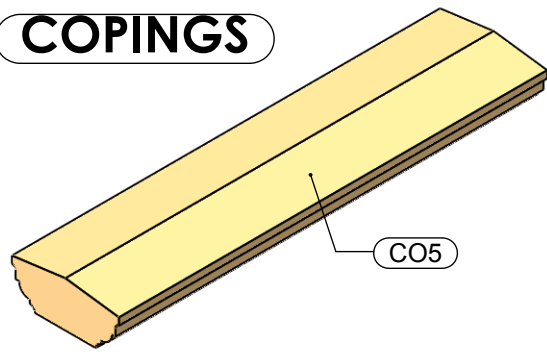
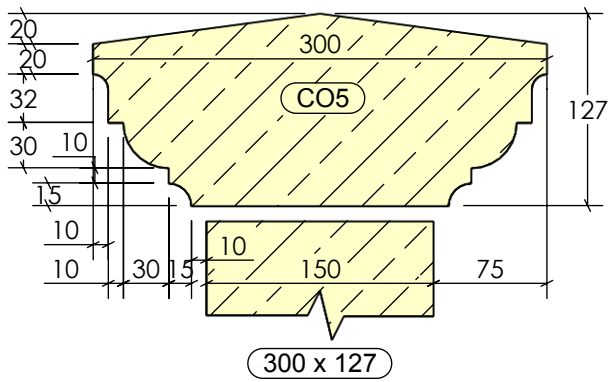


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COPINGS

22



STONE No.	LENGTH	DEPTH	HEIGHT
CO5	-	300	127
CO6	-	375	100
CO7	-	490	100
CO8	-	325	75
CO9	-	440	75

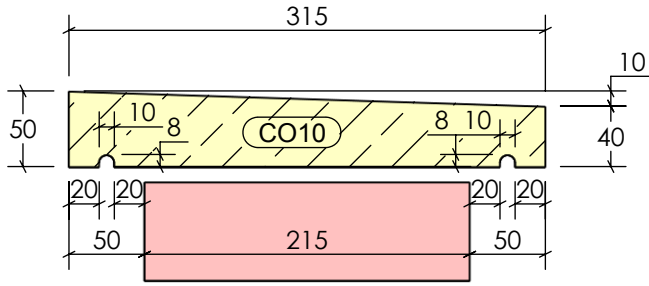
ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

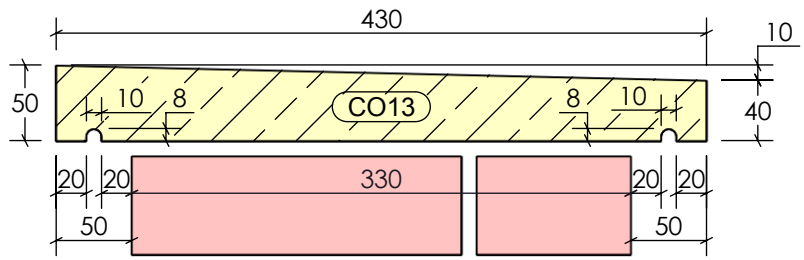


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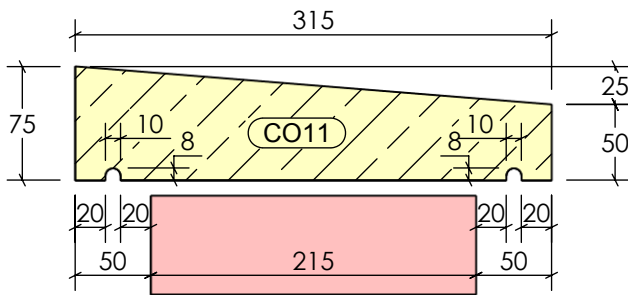
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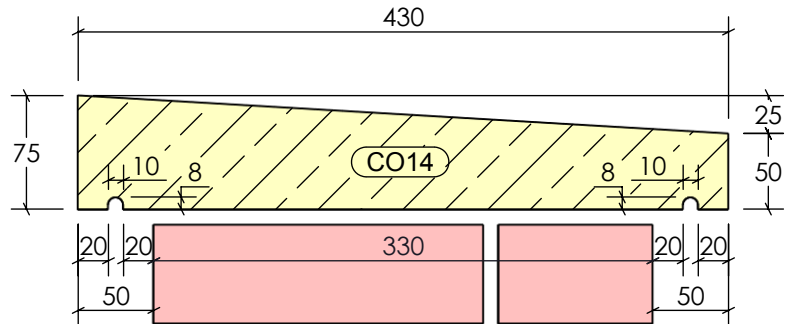
325 x 50



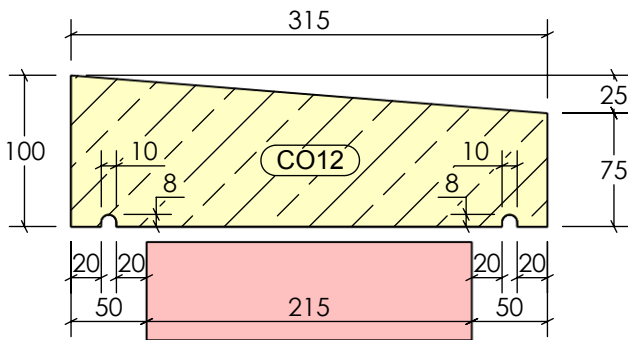
430 x 50



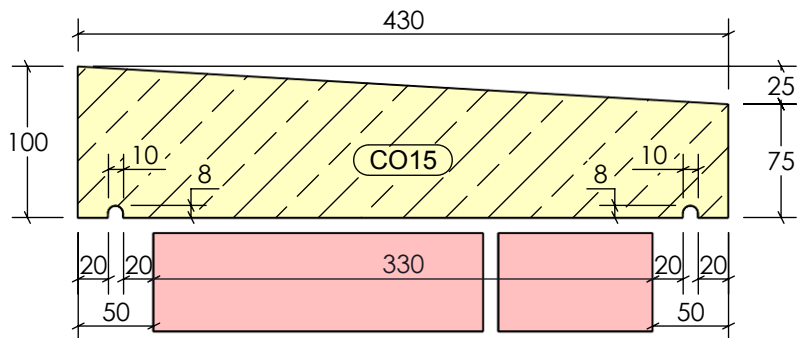
325 x 75



430 x 75

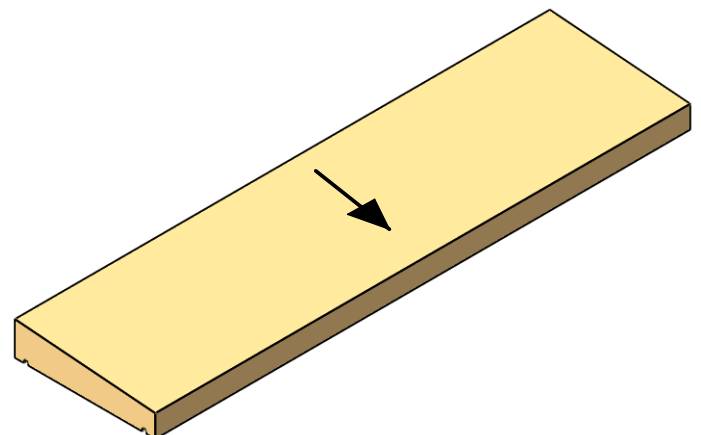


325 x 100



430 x 100

STONE No.	LENGTH	DEPTH	HEIGHT
CO10	-	315	50
CO11	-	315	75
CO12	-	315	100
CO13	-	430	50
CO14	-	430	75
CO15	-	430	100



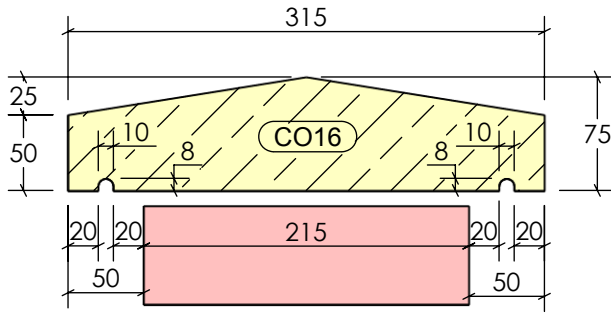
ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

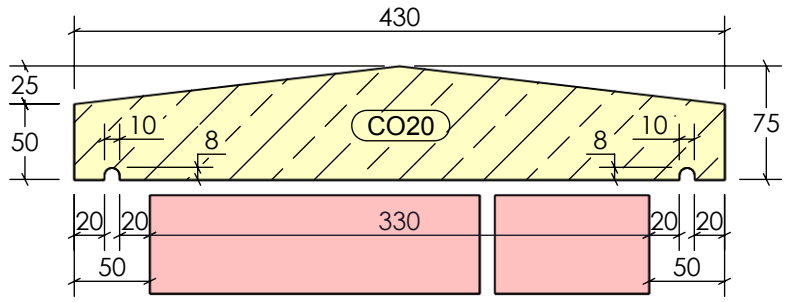


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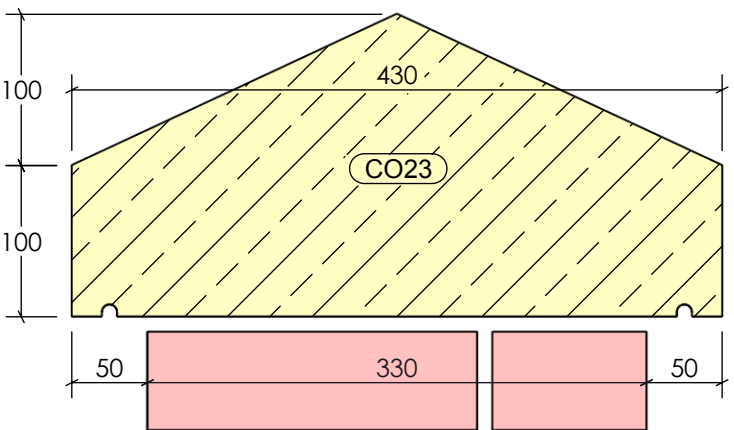
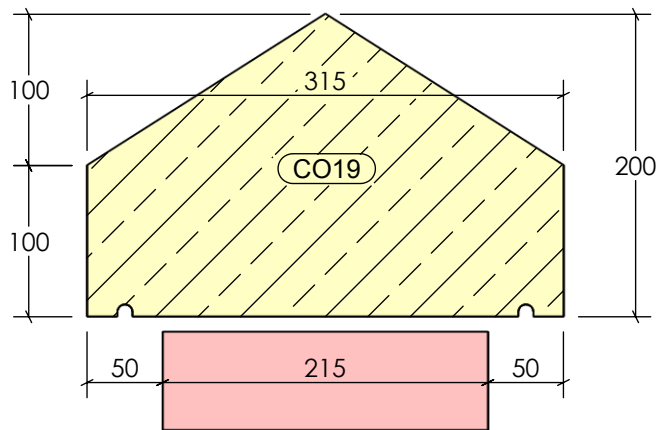
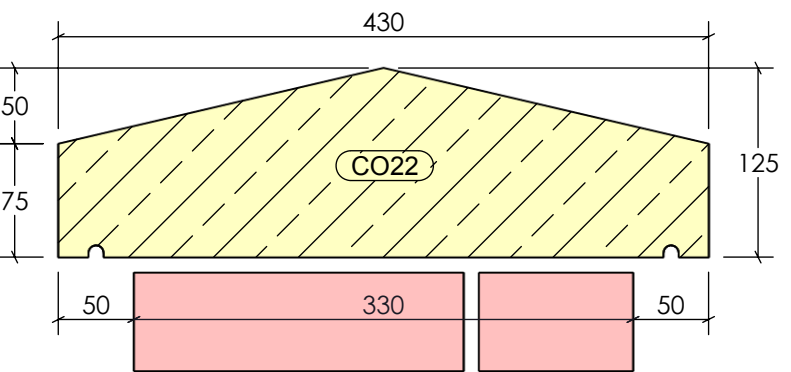
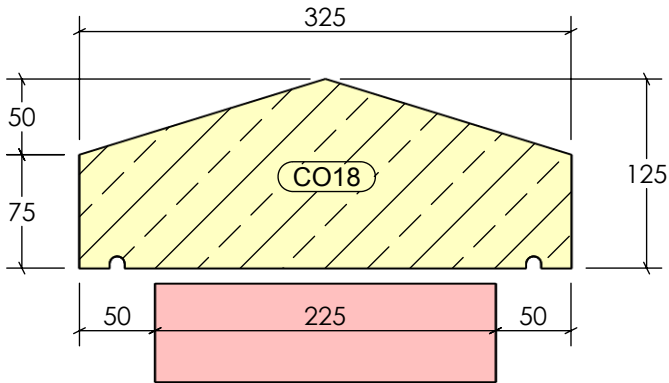
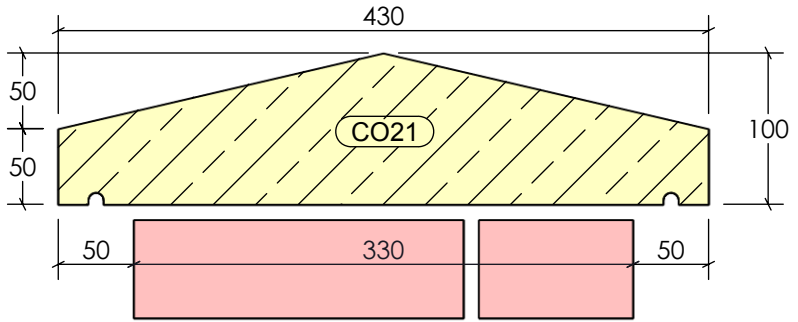
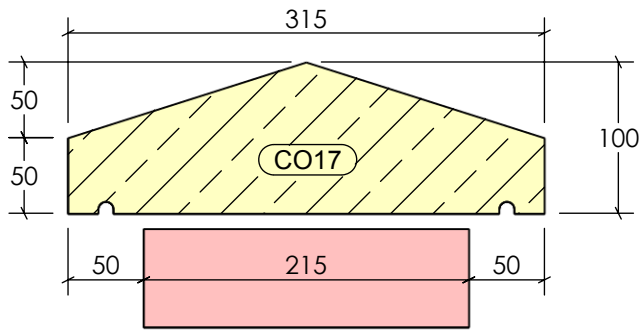
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TYPICAL DRIP CO17, CO18 & CO19



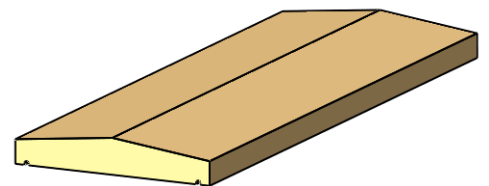
TYPICAL DRIP CO21, CO22 & CO23



STONE No.	LENGTH	DEPTH	HEIGHT
CO16	-	315	75
CO17	-	315	100
CO18	-	315	125
CO19	-	315	200
CO20	-	430	75
CO21	-	430	100
CO22	-	430	125
CO23	-	430	200

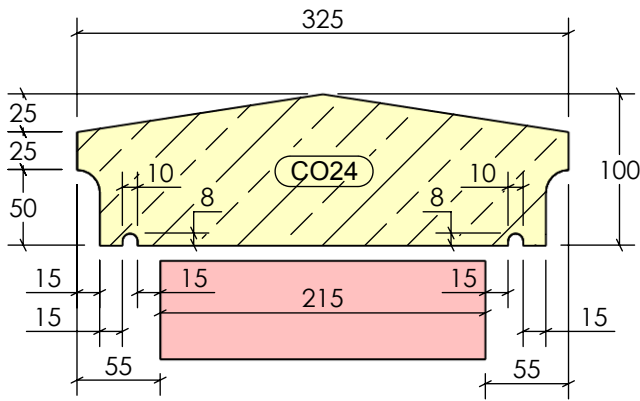
ALL DIMENSIONS IN MM.

**Port Lime &
Port Regent Limestones**

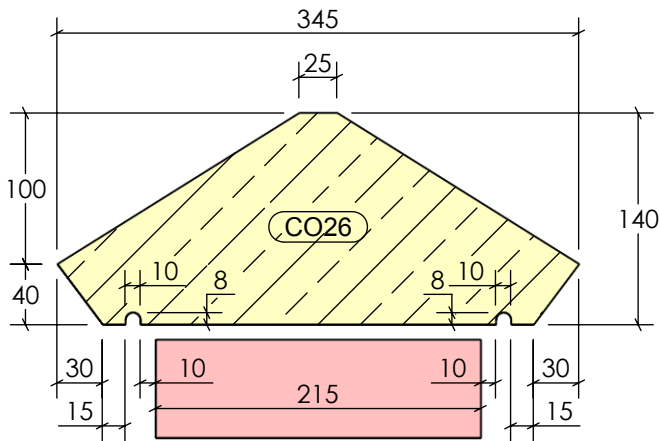
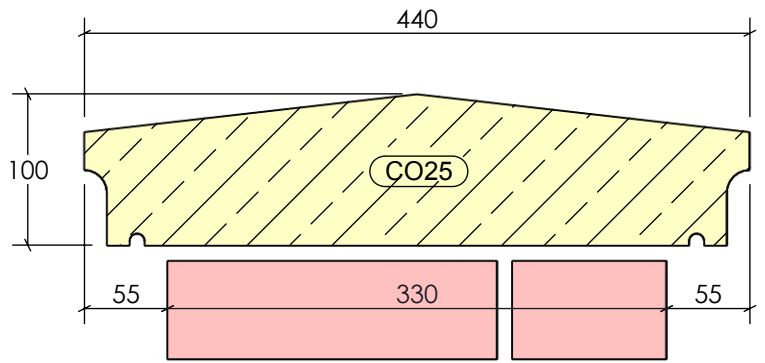


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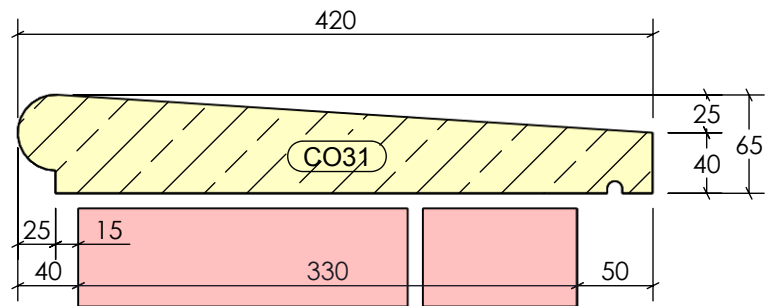
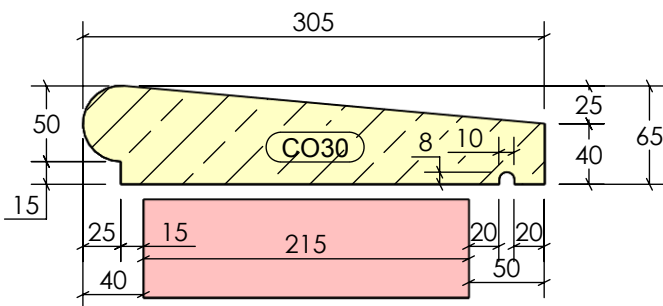
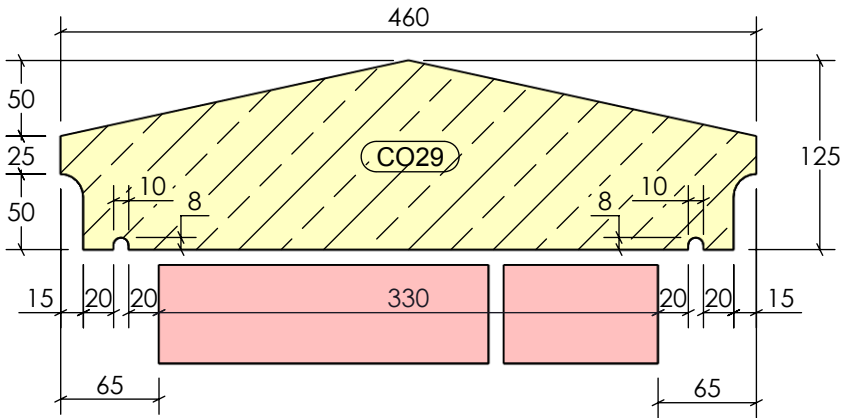
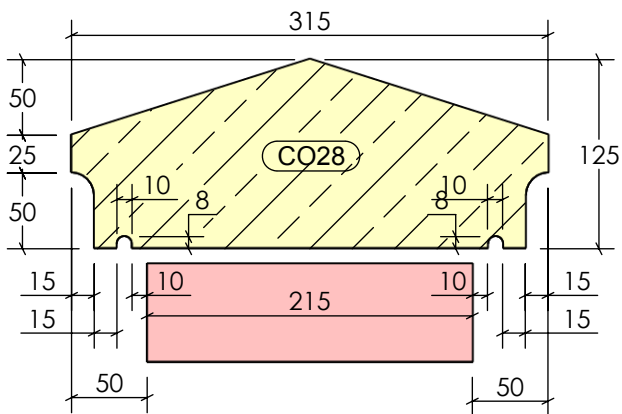
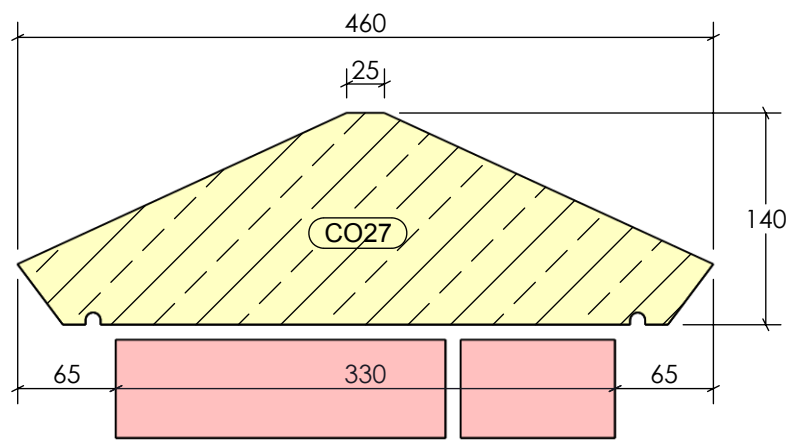
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TYPICAL PROFILE C025



TYPICAL PROFILE C027



ALL DIMENSIONS IN MM.

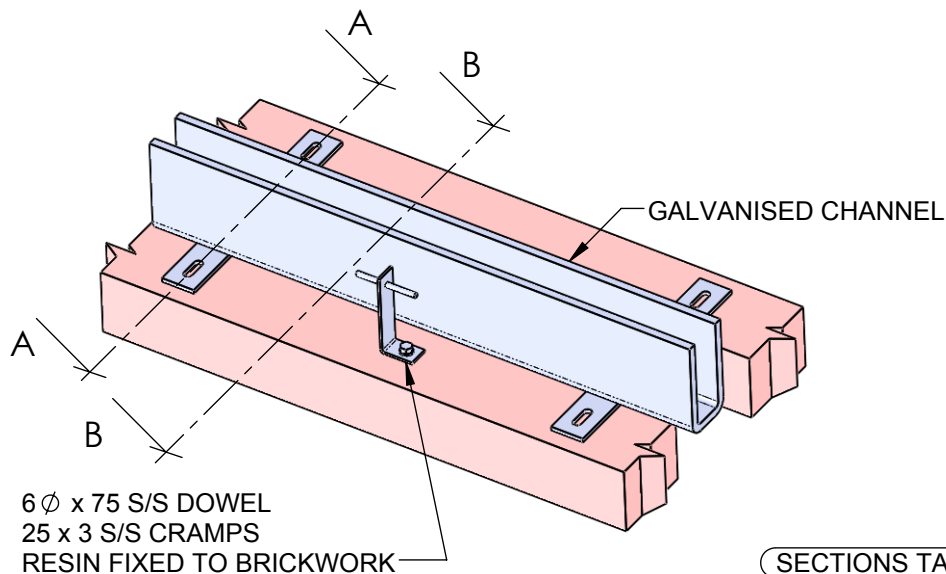
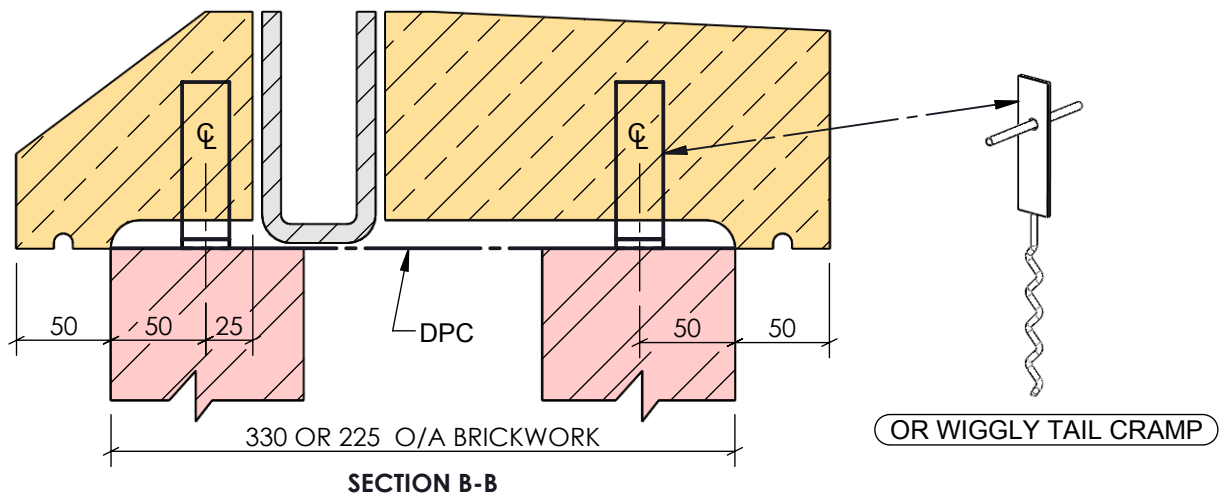
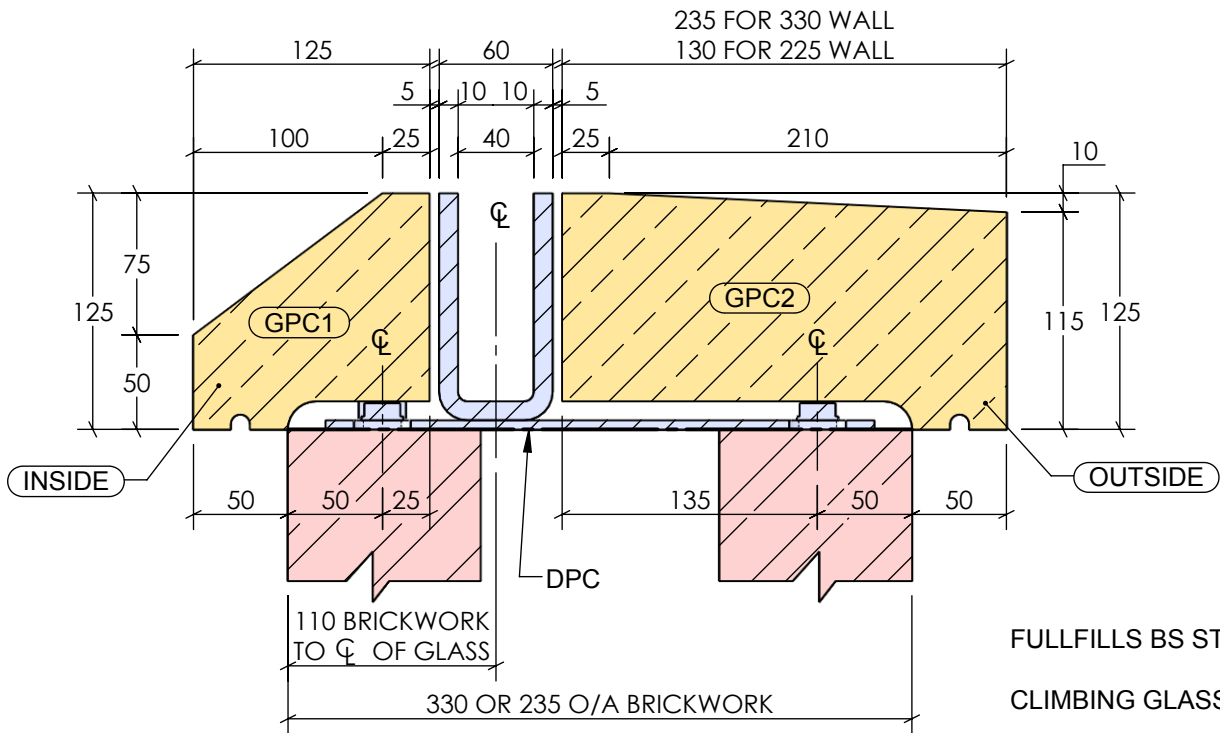
**Port Lime &
Port Regent Limestones**



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GLASS PARAPET COPING



SECTIONS TAKEN AT STONE JOINTS

ALL DIMENSIONS IN MM.

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Technical drawing of a window frame assembly, showing dimensions and component labels. The drawing is a cross-section view of a double-pane window frame.

Dimensions:

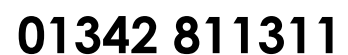
- Overall width: 1892
- Overall height: 152
- Top horizontal dimensions: 500, 838, 500
- Bottom horizontal dimensions: 944, 140, 944
- Left vertical dimensions: 75, 152, 102
- Right vertical dimensions: 75, 152, 102
- Internal frame dimensions: 905, 927, 634, 116
- Frame thickness dimensions: 12, 140, 5, 85, 75, 10

Component Labels:

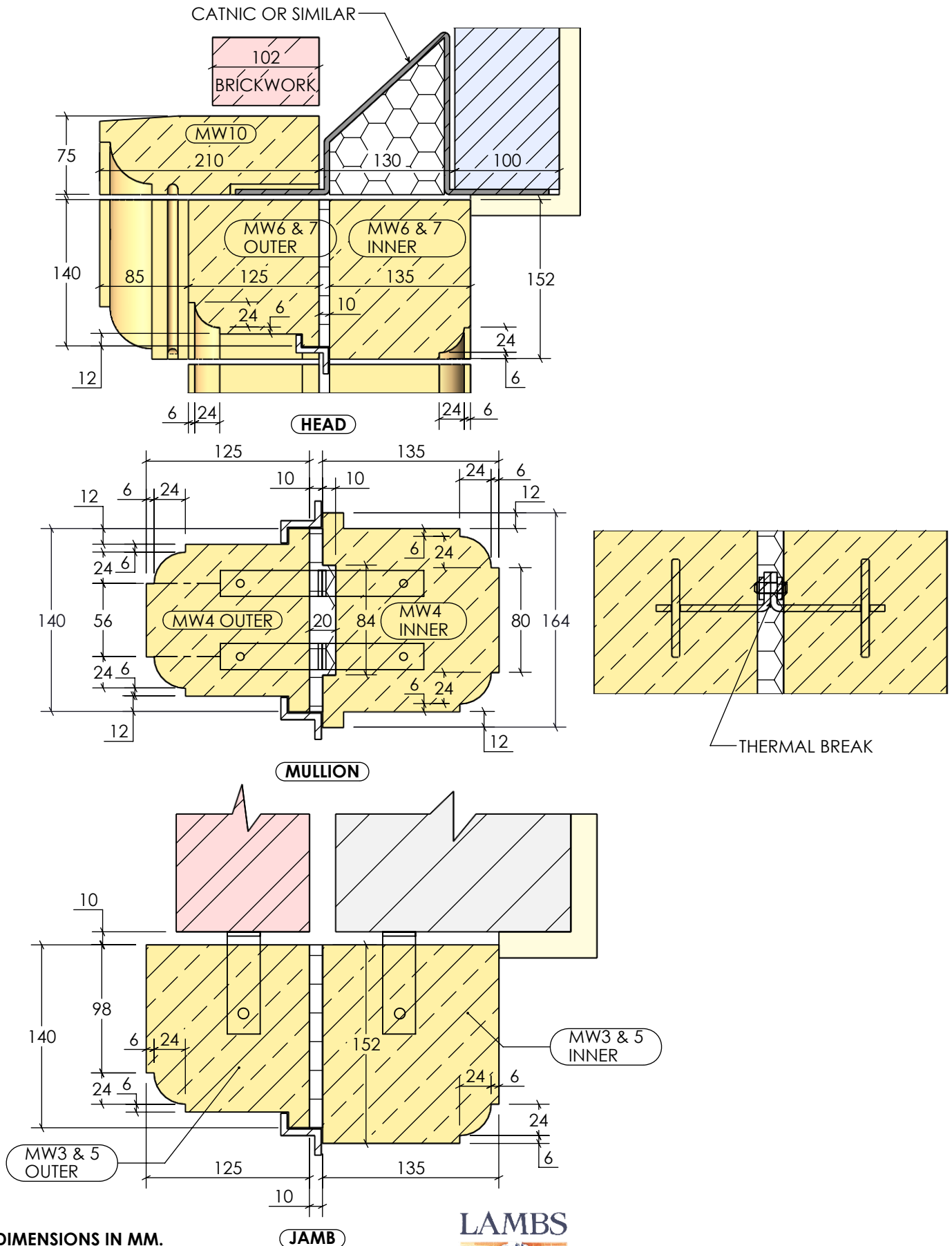
- MW6, MW9, MW10, MW7, MW11 (Top frame components)
- MW8, MW12 (Side frame components)
- MW3, MW4, MW5 (Main frame components)
- MW1, MW2 (Bottom frame components)

Text Annotations:

- 12 DENOTE INSIDE FRAME
- 12 INSIDE FRAME



WITH THERMAL PROPERTIES (TO BUILDING REGULATIONS PART L 2013)



ALL DIMENSIONS IN MM.

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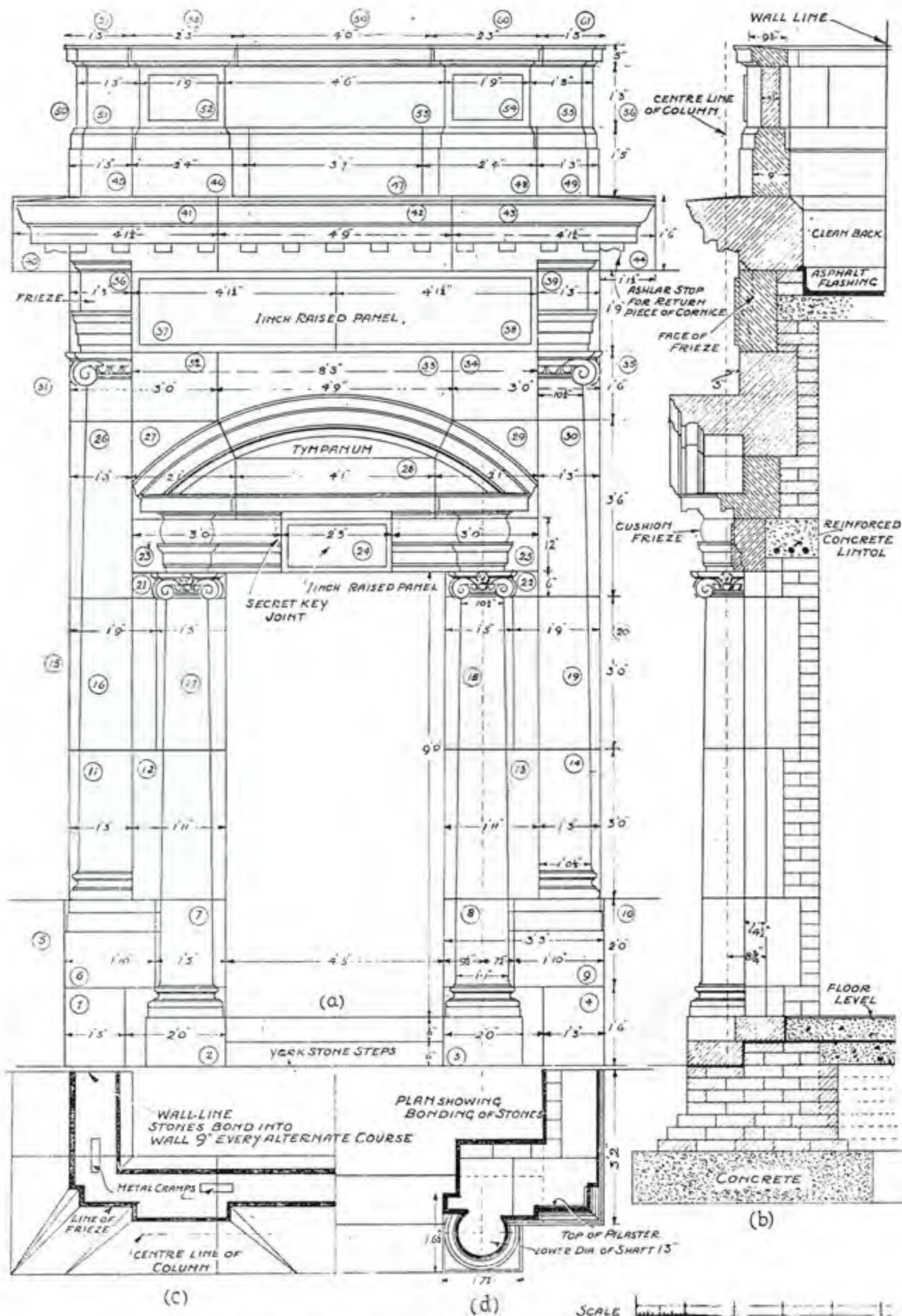


FIG. 59. A WORKING DRAWING OF A DOORWAY

Warland, E. G. (1953). *Modern Practical Masonry*. 2nd ed. London: Stone Federation

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